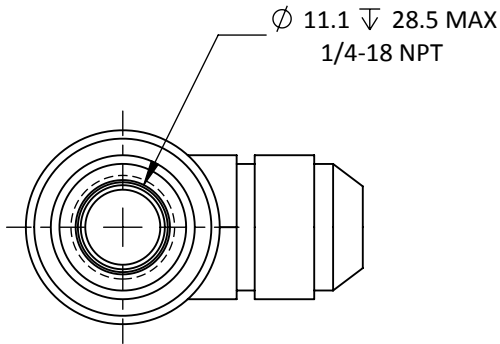
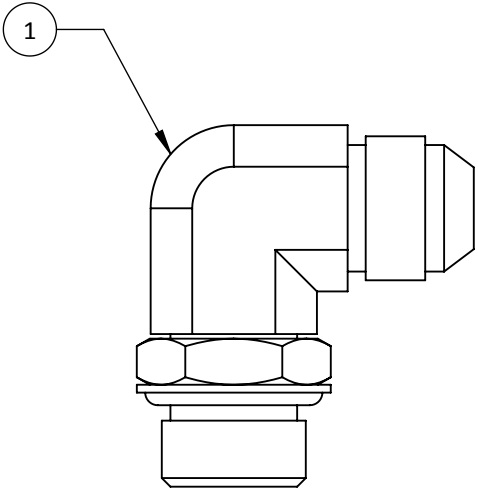
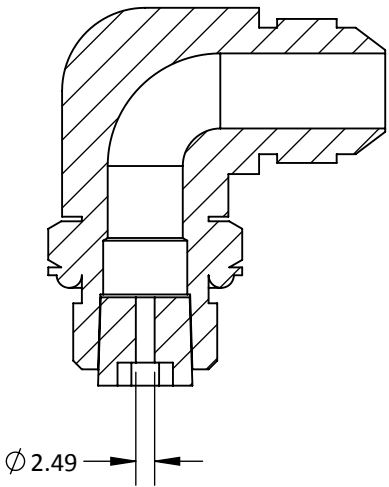
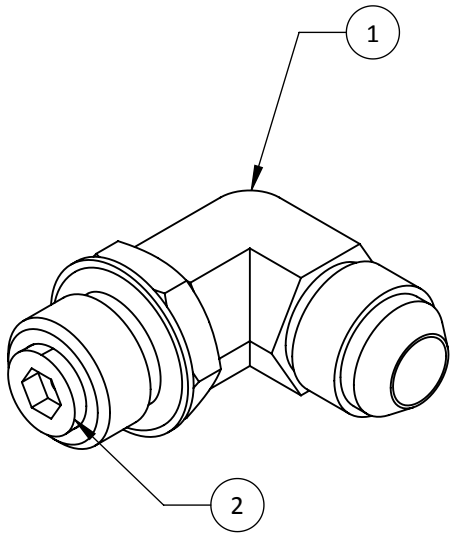


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	251869	REWORK, STRAIGHT THREAD ELBOW	1
2	95263	PLUG, PIPE, 1/4 NPTF HEX, PARKER 1/4 HHP-S	1



NOTES: 251869

1. MATERIAL: REWORK PARKER TUBE FITTING #95234
2. FINISHED PART TO BE FREE OF SHARP EDGES AND BURRS.  
INSIDE OF TUBE TO BE FREE OF DIRT AND FOREIGN MATTER.

NOTES:

1. LOCTITE THE PLUG INTO REWORKED FITTING, THEN DRILL LUBRICATION HOLE.
2. FINISHED PART TO BE FREE OF SHARP EDGES AND BURRS.  
INSIDE OF TUBE TO BE FREE OF DIRT AND FOREIGN MATTER

REV	CHANGED FROM	BY	DATE	APRD
A	RELEASED FOR PRODUCTION	JMG	1/20/14	

REPORT ERRORS & CHANGES REMOVE ALL BURRS AND SHARP EDGES DIMENSIONS ARE IN MILLIMETERS. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:		
X. ±1.0 .X ±0.5 .XX ±0.25	6.3 √ μm Ra	≤ ± 0.5°
COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY		
DRAWN	JMG	DATE: 1/20/13
CHECKED		THIRD ANGLE PRJ

National Renewable Energy Laboratory		
TITLE: ASSEMBLY, LUBRICATION FITTING		
SIZE B	DWG. NO. 251870	REV A
SCALE: 1:1	WEIGHT: kgs	SHEET 1 OF 1