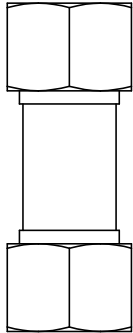
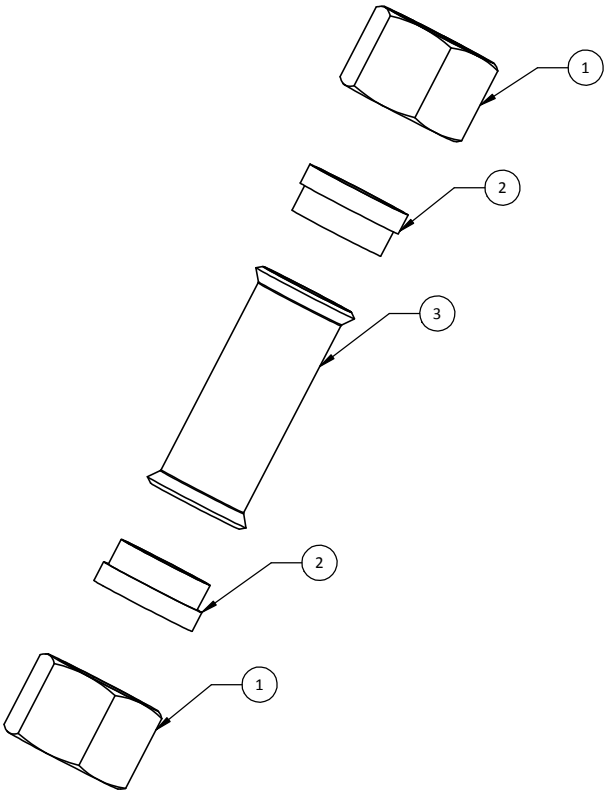


ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	95427	NUT, FLRED COMPRESSION, Ø 1.50 (PARKER 24-BTX-S)	2
2	95428	SLEEVE, FLARED COMPRESSION, Ø 1.50 (PARKER 24-TX-S)	2
3	95435	STEEL TUBE IMPERIAL 1 1/2 OD X 0.12 THK X 4.0 (FINAL CUT @ ASSY)	1



MAKE MODEL FROM: 1509-LS-043-A

REV	CHANGED FROM	BY	DATE	APRD
A	PRE-RELEASE	CPS	4/29/13	
B	RELEASE FOR PRODUCTION	CPS	5/10/13	

REPORT ERRORS & CHANGES  
REMOVE ALL BURRS AND SHARP EDGES  
DIMENSIONS ARE IN MILLIMETERS.  
UNSPECIFIED TOLERANCES:  
DECIMALS: FINISH: ANGLES:

X ±1.0  
X ±0.5  
XX ±0.25

6.3  
Vµm Ra

≤ ± 0.5°

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NOT TO BE REPRODUCED OR USED TO MAKE  
OTHER DRAWINGS OR MACHINERY

DRAWN CPS DATE: 4/29/13

CHECKED NJB THIRD ANGLE PRJ

National Renewable  
Energy Laboratory

TITLE:  
PIPE SUB ASSY 1 1/2 - (MAKE ON ASSY)

SIZE  
B

DWG. NO.  
254958

REV  
B

SCALE: 1:2

WEIGHT: 0.71 kgs

SHEET 1 OF 1