



NOTES:

- MATERIAL: AISI 4140 QUENCH AND TEMPER 269/321 STEEL BAR OR TUBE
- IDENTIFY WITH PART NUMBER, REV LEVEL, SUPPLIER INITIALS, JOB NUMBER, AND SHOP ORDER NUMBER

REV	CHANGED FROM	BY	DATE	APRD	REPORT ERRORS & CHANGES REMOVE ALL BURRS AND SHARP EDGES DIMENSIONS ARE IN MILLIMETERS. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES: X. ±1.0 6.3 / $\sqrt{\mu m Ra}$ < ± 0.5° .X ±0.5 .XX ±0.25 COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY			National Renewable Energy Laboratory		
A	PRE-RELEASE	JFC	8/30/12		DRAWN JFC DATE: 8/30/12 CHECKED NJB THIRD ANGLE PRJ	TITLE: RING ADAPTOR, IM SHAFT	SIZE B	DWG. NO. 254511	REV F	SCALE: 1:4 WEIGHT: 15.15 kgs SHEET 1 OF 1
B	REVIEWED & UPDATED PER 1509-ENC-004 IF REQUIRED	CPS	1/18/13							
C	UPDATE BORDER. REVIEW PER GENERAL NREL DRW REVIEW. ADD O-RING GROOVE	CPS	3/15/13							
D	RELEASE FOR PRODUCTION	CPS	4/18/13							
E	REPAIR DANGLING DIMENSION LEADER	JMG	10/18/13							
F	CHANGES PER MANUFACTURER REVIEW AND INSTRUMENTATION	CPG	1/30/14							