



NOTES:

- MATERIAL: AISI 4140 QUENCH AND TEMPER 269/321 BHN
STEEL BAR OR TUBE. ALT: AISI 4340
- IDENTIFY WITH PART NUMBER, REV LEVEL, SUPPLIER INITIALS,
JOB NUMBER, AND SHOP ORDER NUMBER
- NON SPECIFIED FILLETS - R3, NON SPECIFIED CHAMFERS - 1x45 °

REV	CHANGED FROM	BY	DATE	APRD
A	PRE-RELEASE	NJB	3/27/13	
B	RELEASE FOR PRODUCTION	CPS	4/19/13	
C	CHANGES REQUESTED PER MANUFACTURER DRW REVIEW	CPG	11/15/13	

REPORT ERRORS & CHANGES REMOVE ALL BURRS AND SHARP EDGES DIMENSIONS ARE IN MILLIMETERS. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:				
X. ±1.0	6.3	∠ ± 0.5°		
.X ±0.5	√ μm Ra			
.XX ±0.25				
COPYRIGHT ©				
NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY				
DRAWN	NJB	DATE:	3/27/13	
CHECKED	NJB	THIRD ANGLE PRJ		

National Renewable Energy Laboratory			
TITLE: LSS END COVER SPACER			
SIZE B	DWG. NO. 254783		REV C
SCALE: 1:2	WEIGHT: 2.04 kgs	SHEET 1 OF 1	