



NOTE:  
1. MATERIAL: AISI 4140 QUENCH AND TEMPER 269/321 STEEL BAR OR TUBE.  
2. IDENTIFY WITH PART NUMBER, SUPPLIER CODE NUMBER, MANUFACTURERS LOT NUMBER, AND REV. LEVEL.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi., 53072			
A	RELEASED FOR DESIGN REVIEW	PEI	12/05/07		DECIMALS: FINISH: ANGLES:	TITLE			
B	REVISED PER MARK-UPS FROM DESIGN REVIEW	PEI	12/18/07		X, ±1.0 Ra 3.2 µm < ±0.5 ,X ±0.5 ,XX ±0.25	BEARING SPACER, UPPER			
C	REMOVED MACHINE STOCK, NOT REQUIRED FOR THIS SPACER	PEI	10/16/08		COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SIZE B	FIRST USED ON	DWG NO. 251350	REV C
					DRAWN CHECKED	SCALE: 0.750	WEIGHT: 1.949 Kgs	SHEET 1 OF 1	