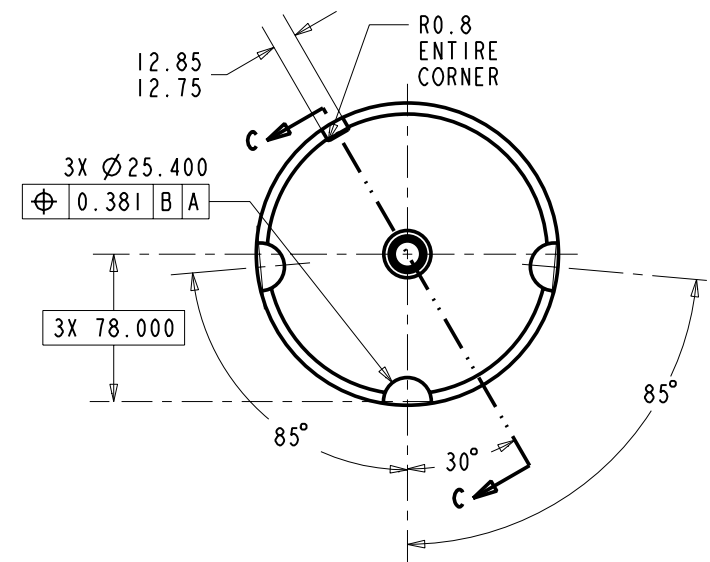
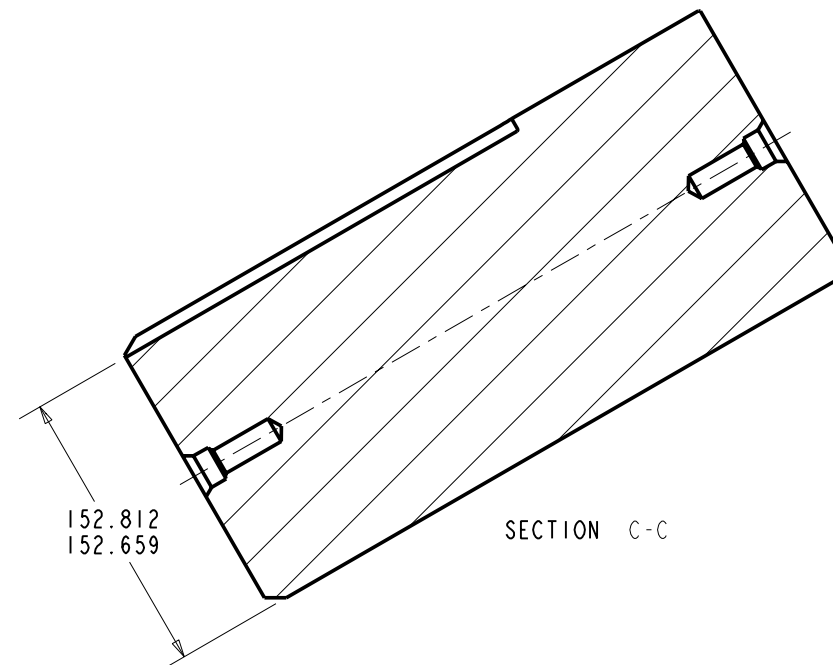
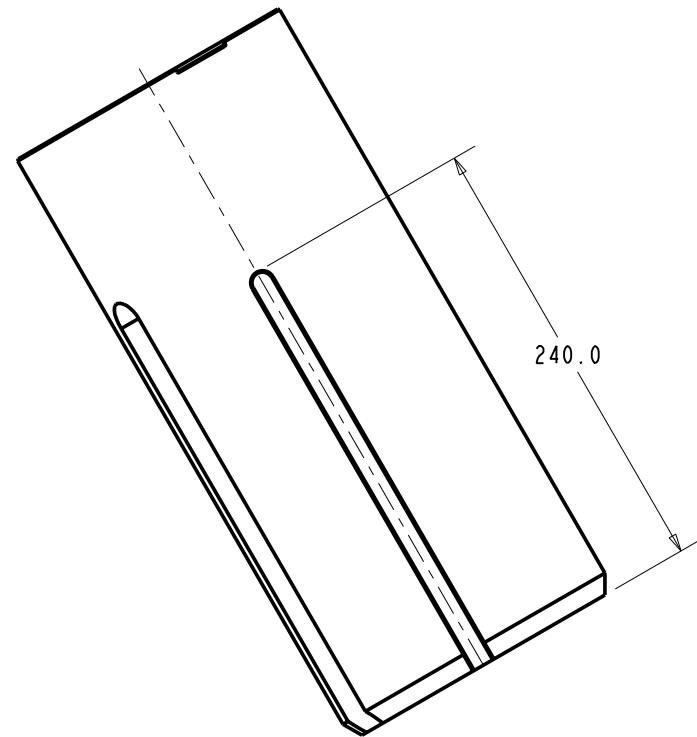


NOTES:

1. MATERIAL: AISI 4340H STEEL BAR STOCK.
2. HEAT TREAT: QUENCH AND TEMPER 34-38 Rc.
3. REMOVE BURRS AND SHARP EDGES
4. IDENTIFY WITH PART NUMBER, SUPPLIER CODE NUMBER, MANUFACTURERS LOT NUMBER, AND REV. LEVEL.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072			
A	RELEASED	PEI	10/11/07		DECIMALS: FINISH: ANGLES:	TITLE			
B	RELEASED FOR DESIGN REVIEW	PEI	11/30/07		X, ±1.0 Ra 3.2 µm < ±0.5 ,XX ±0.5 ,XX X ±0.25	PIN, PLANET GEAR			
					COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SIZE B	FIRST USED ON	DWG NO. 251327	REV B
					DRAWN CHECKED	DATE 10/11/07	SCALE: 0.250	WEIGHT: 53.6 Kgs	SHEET 1 OF 2



REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:			Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072			
X, ±0 Ra 6,3 µm < ±0.5 ,X ±0.1 ,XX ±0.01			TITLE PIN, PLANET GEAR			
COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.			SIZE B	FIRST USED ON	DWG NO. 251327	REV B
DRAWN	PEI	DATE 10/11/01	SCALE: 0.250	WEIGHT: 53.6 kgs	SHEET 2 OF 2	
CHECKED						