



NOTES:

1. MATERIAL: NITRALLOY 135M BAR PER AMS 6470 STEEL BAR.
2. HEAT TREAT: NITRIDE ALL OVER, .25 MIN. EFFECTIVE DEPTH. 90 RIS-N MINIMUM SURFACE HARDNESS. FINISH DATUM A AFTER HEAT TREATMENT. MIN. CASE DEPTH NOT APPLICABLE TO DATUM A.
3. REMOVE ALL BURRS & BREAK SHARP EDGES

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS IN PARENT PARENTS. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:	Powertrain Engineers Inc W293 N3810 Round Hill Circle Pewaukee WI, 53072			
A	RELEASED	PEI	10/22/07		XX ±0.030 Ra 32 μm < ±0.55 XX ±0.020 XXX ±0.050	TITLE LOWER SPHERICAL THRUST RING			
B	RELEASED FOR DESIGN REVIEW	PEI	11/30/07		COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SIZE B	FIRST USED ON	DWG NO. 251330	REV C
C	REVISED PER MARK-UPS FROM DESIGN REVIEW	PEI	12/17/07			SCALE: 0.700	WEIGHT: 2.06Mg\$bs	SHEET 1 OF 1	
					DRAWN CHECKED	PEI	DATE 10022400		