



NOTES:

1. MATERIAL: AISI 4340H STEEL BAR STOCK.
2. HEAT TREAT: QUENCH AND TEMPER 34-38 Rc.
3. REMOVE BURRS AND SHARP EDGES
4. IDENTIFY WITH PART NUMBER, SUPPLIER CODE NUMBER, MANUFACTURERS LOT NUMBER, AND REV. LEVEL.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072				
A	RELEASED	PEI	1/08/08		X, ±1.0 Ra 3.2 µm < ±0.5 ,XX ±0.5 ,XX X ±0.25	TITLE				
B	REVISED TOLERANCE FOR KEYWAY, 6.075/6.025 WAS 6.026/6.024	PEI	3/18/08			PIN, PLANET GEAR				
C	REVISED PIN DIA. PER BEARING BORE INFORMATION	PEI	4/11/08							
D	REMOVED THE PARENTHESIZE, DIMENSION SHOULD NOT BE REFERENCE	PEI	6/25/08							
					COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.		SIZE B	FIRST USED ON	DWG NO. 251565	REV D
					DRAWN CHECKED	PEI	DATE 1/08/08	SCALE: 0.250	WEIGHT: 55.0 Kgs	SHEET 1 OF 1