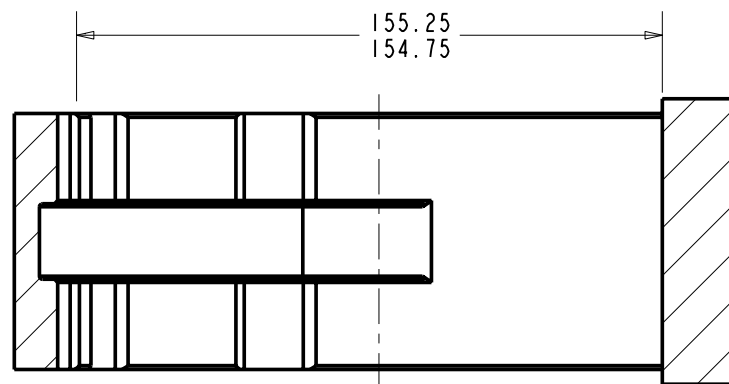
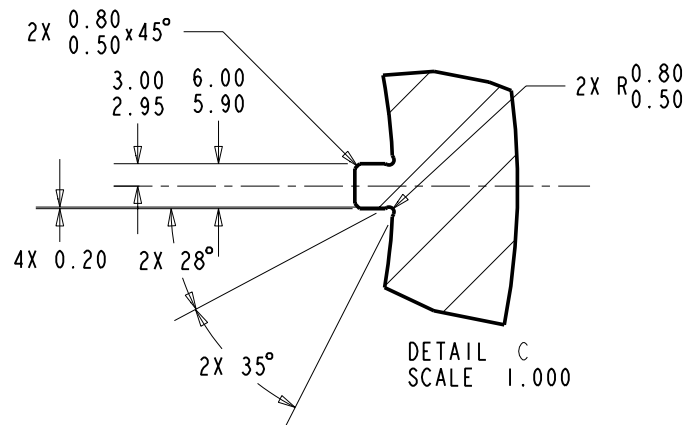
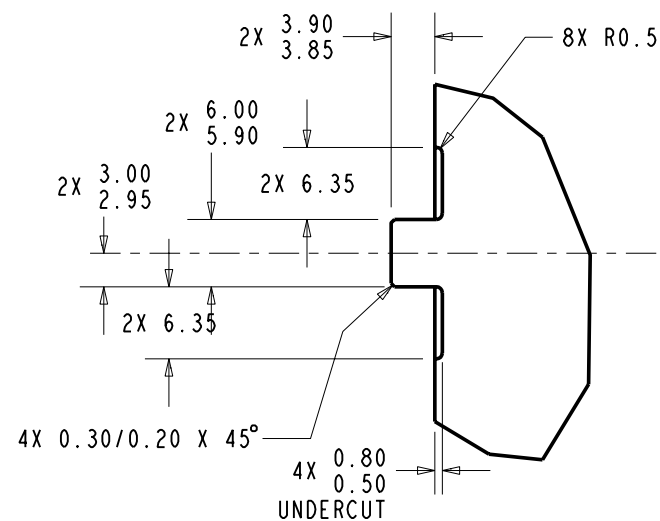
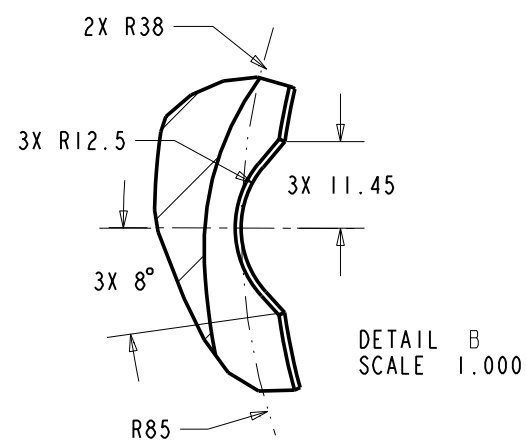
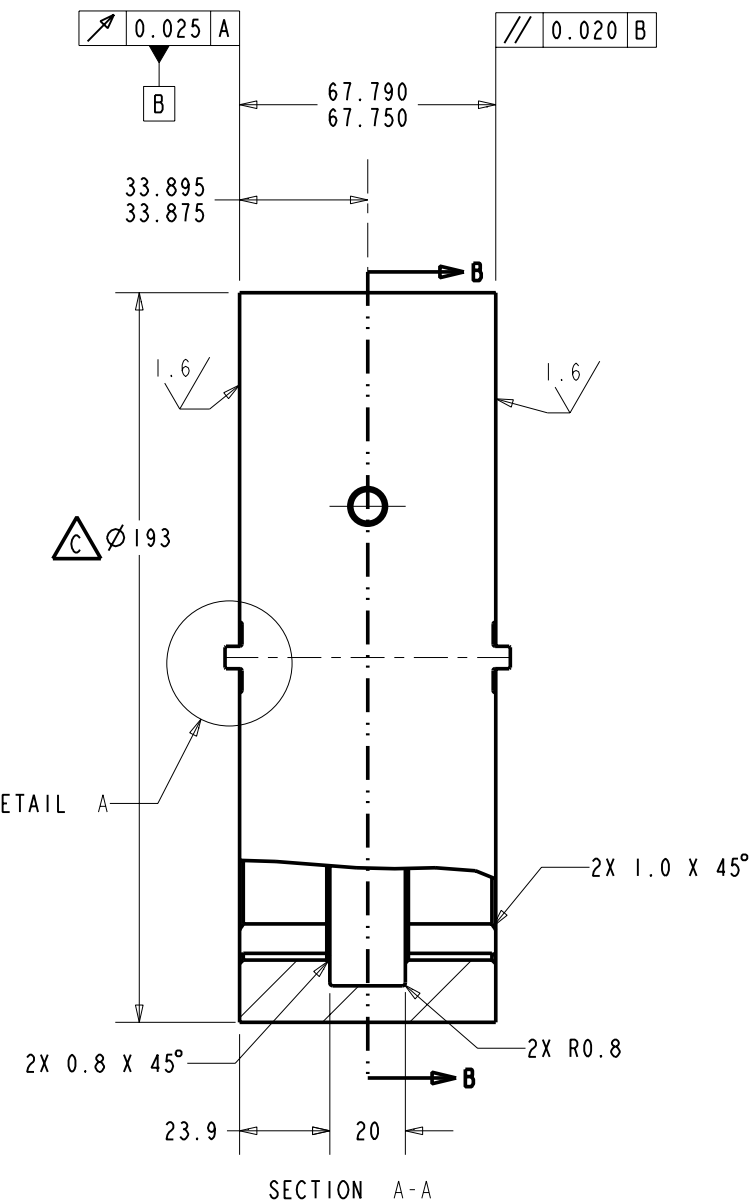
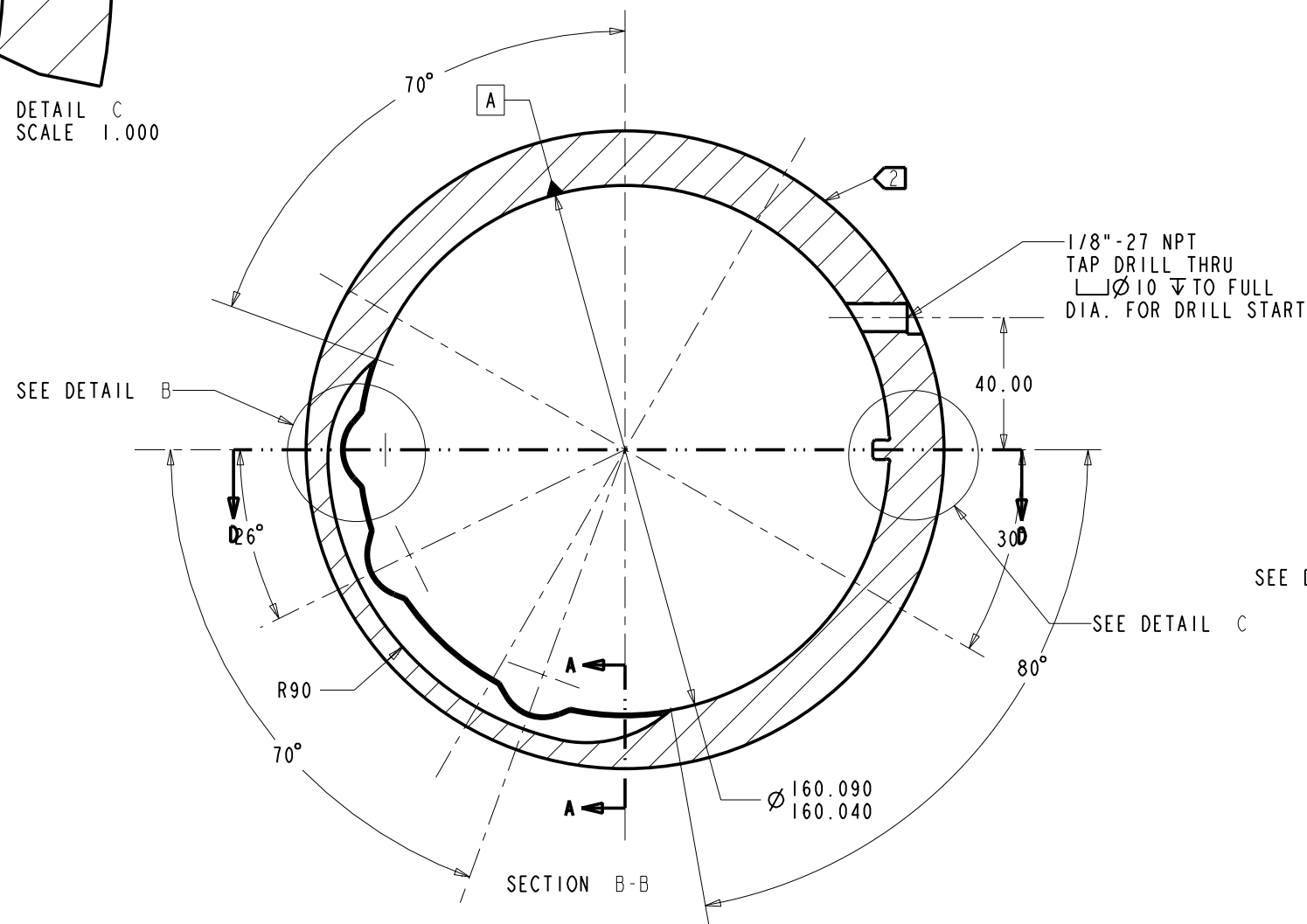


SCALE 0.250
ISOMETRIC VIEW
FOR REFERENCE



SECTION D-D



NOTE:

1. MATERIAL: AISI 4140 QUENCH AND TEMPER
269/321 STEEL BAR OR TUBE.

2. IDENTIFY WITH PART NUMBER, SUPPLIER CODE NUMBER,
MANUFACTURERS LOT NUMBER, AND REV. LEVEL.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee WI, 53072			
A	RELEASED	PEI	1/08/08			TITLE SPACER, PLANET BEARING			
B	REVISED TOLERANCE, 6.00/5.90 WAS 5.95/5.90, REVISED PART WIDTH, 67.790/67.750 WAS 67.540/67.500	PEI	3/18/08		X, ±1.0 ,XX ±0.5 ,XXX ±0.25 Ra 3.2 µm ≤ ±0.5	SIZE B	FIRST USED ON	DWG NO. 251654	REV C
C	SPACER Ø193 WAS Ø205	PEI	7/31/08		COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SCALE: 0.500	WEIGHT: 4.5 Kgs	SHEET 1 OF 1	
					DRAWN CHECKED PEI	DATE 1/08/08			