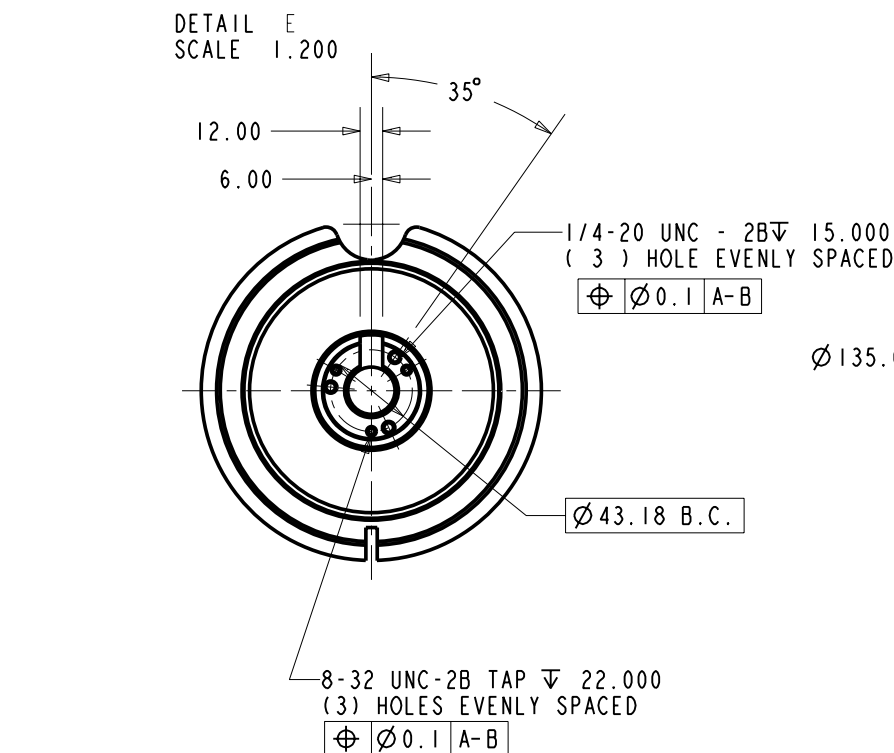
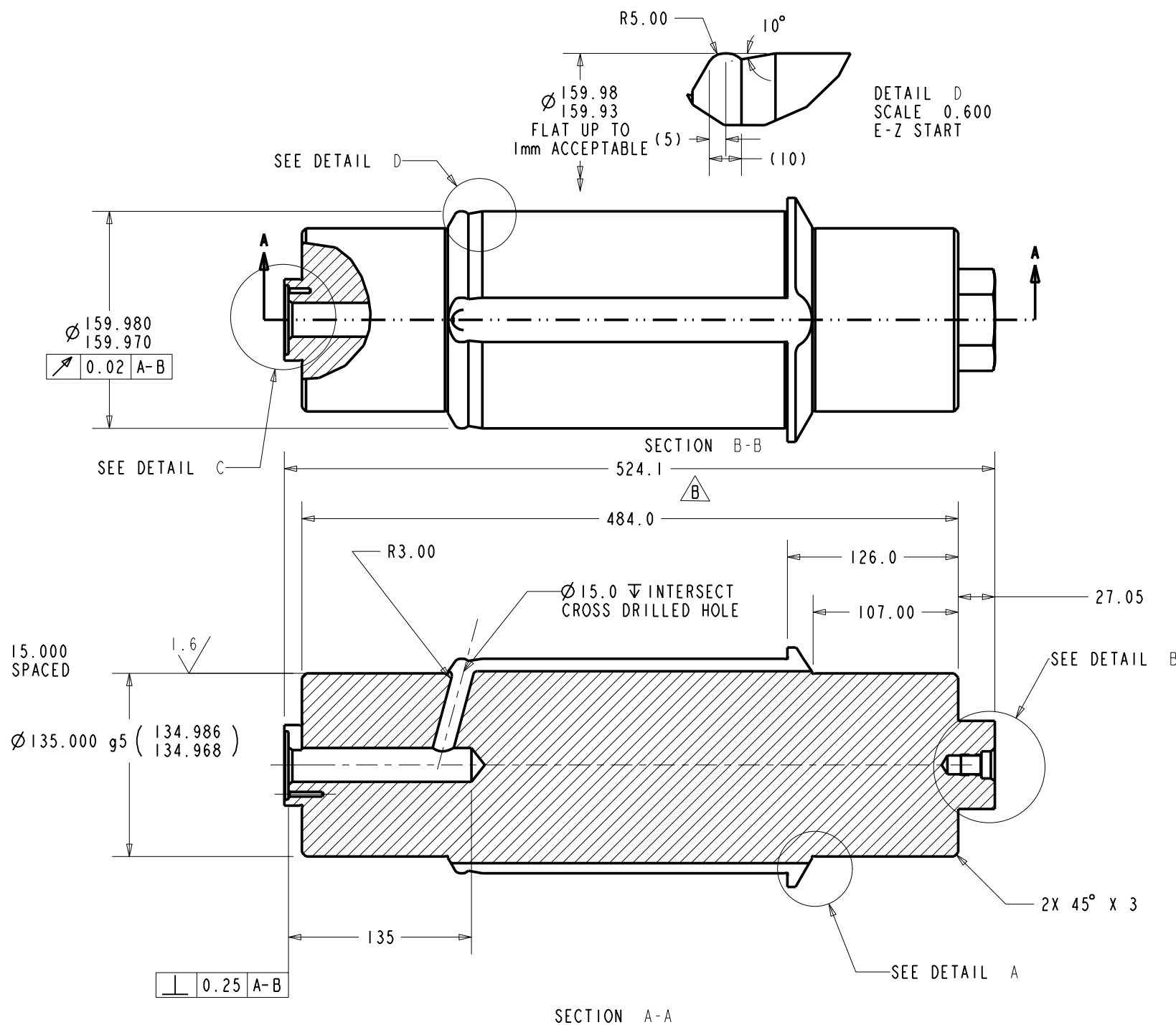


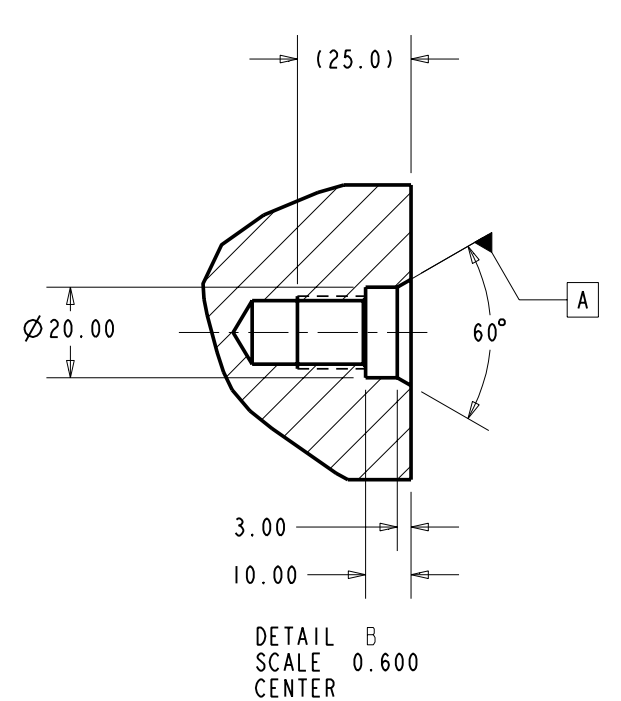
DETAIL C  
SCALE 0.600



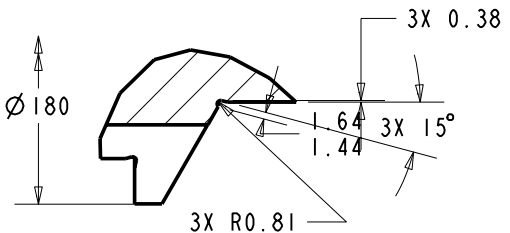
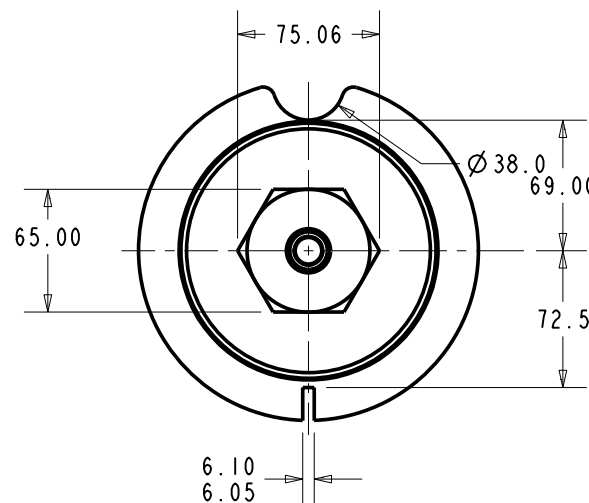
DETAIL E  
SCALE 1.200



SECTION A-A



DETAIL B  
SCALE 0.600  
CENTER



DETAIL A  
SCALE 0.600

- NOTES:
1. MATERIAL: AISI 4340 H STEEL BAR STOCK
  2. HEAT TREAT: QUENCH AND TEMPER 34-38 Rc
  3. REMOVE BURRS AND SHARP EDGES

| REV | CHANGED FROM            | BY  | DATE    | APVD | REPORT ERRORS & CHANGES<br>REMOVE ALL SHARP EDGES<br>DIMENSIONS ARE IN MM<br>UNSPECIFIED TOLERANCES: | Powertrain Engineers Inc<br>W293 N3819 Round Hill Circle<br>Pewaukee WI, 53072 |               |                      |          |
|-----|-------------------------|-----|---------|------|--|--|---------------|----------------------|----------|
| A   | RELEASED                | PEI | 1/16/08 |      | DECIMALS: FINISH: ANGLES:  | TITLE  |               |                      |          |
| B   | ADDED OVERALL DIMENSION | PEI | 3/19/08 |      | X, ±1.0 Ra 3.2 µm < ±0.5<br>,X ±0.5<br>,XX ±0.25   | SHAFT  |               |                      |          |
|     |                         |     |         |      | COPYRIGHT ©<br>NOT TO BE REPRODUCED OR USED TO<br>MAKE OTHER DRAWINGS OR MACHINERY.                  | SIZE<br>B  | FIRST USED ON | DWG<br>NO.<br>251586 | REV<br>B |
|     |                         |     |         |      | DRAWN<br>CHECKED   | SCALE: 0.250   | WEIGHT 66.938 | SHEET 1 OF 1         |          |