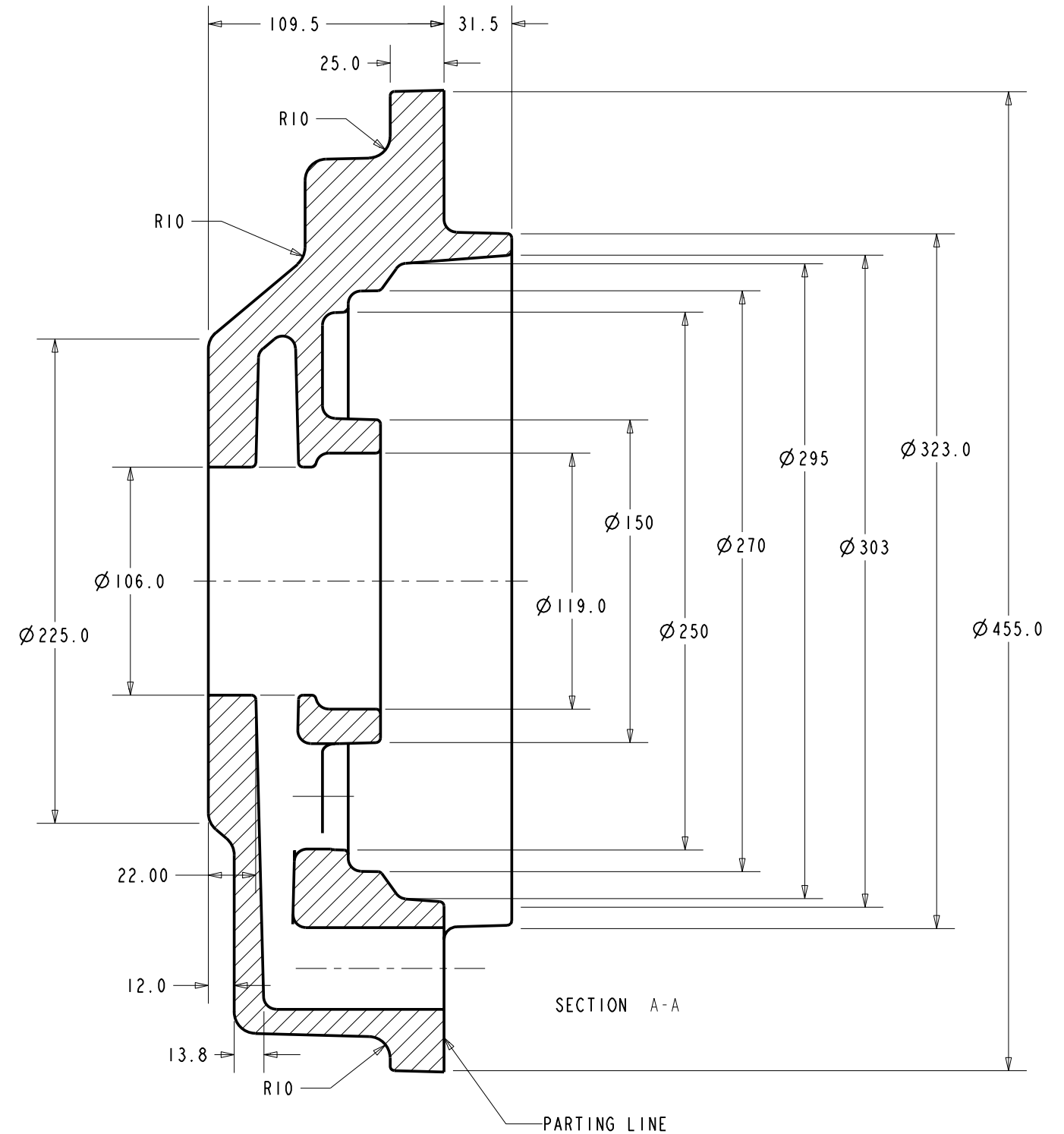
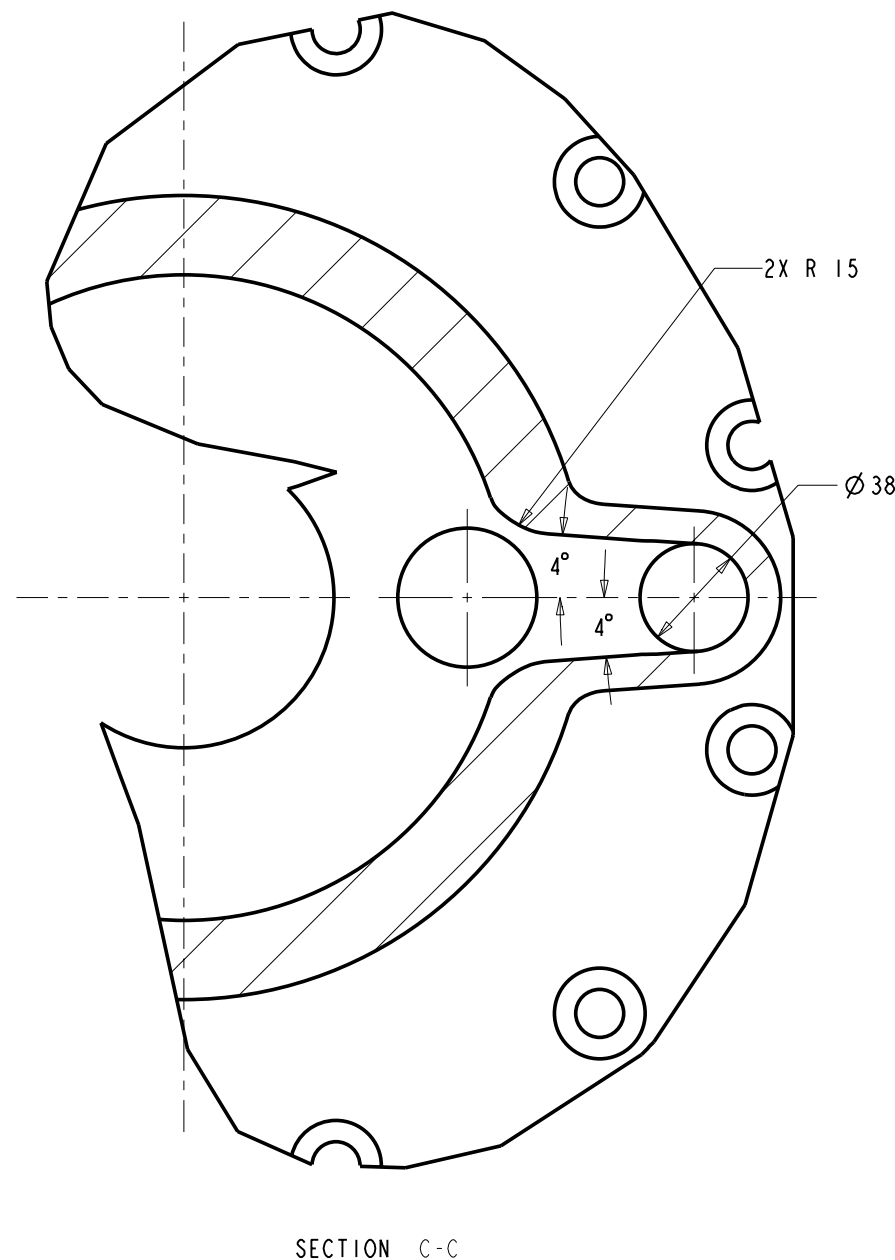
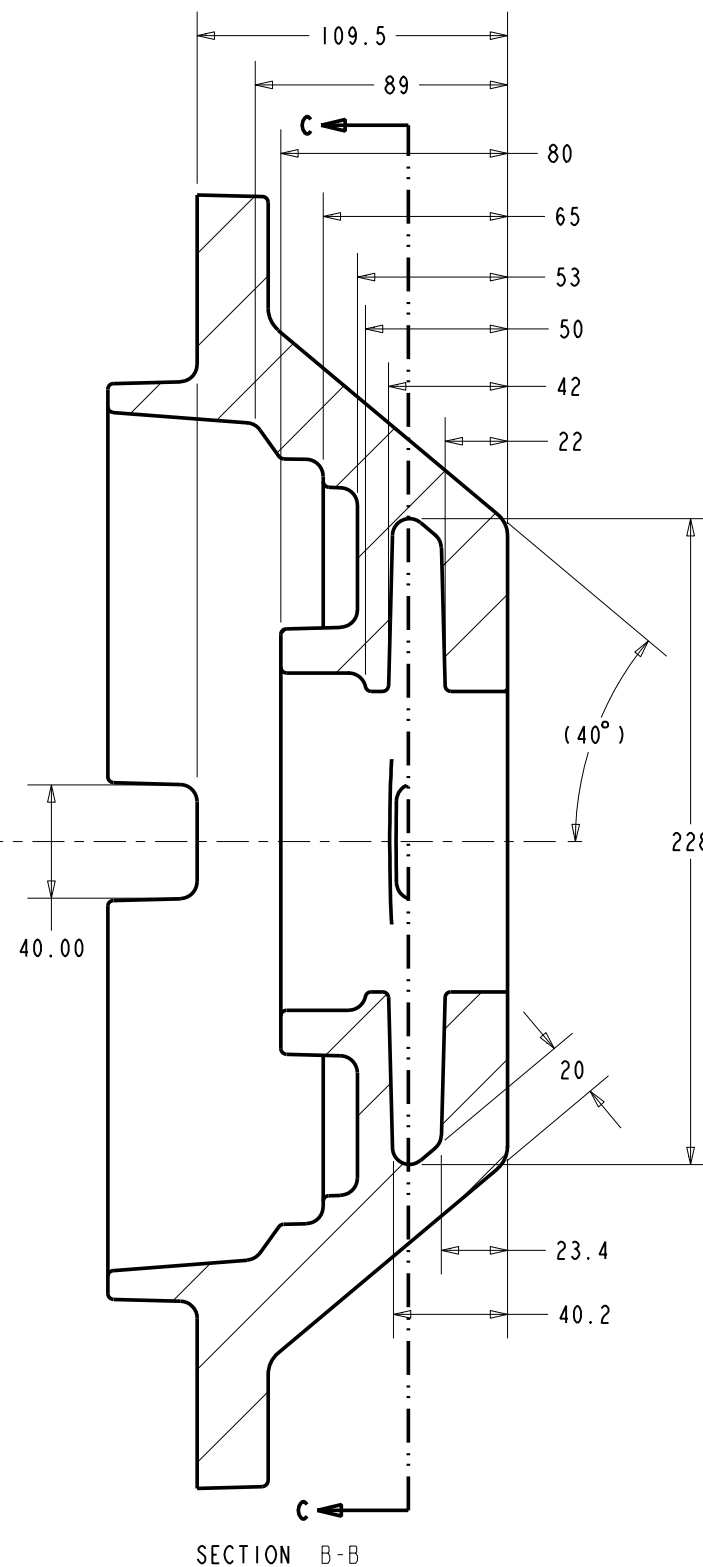
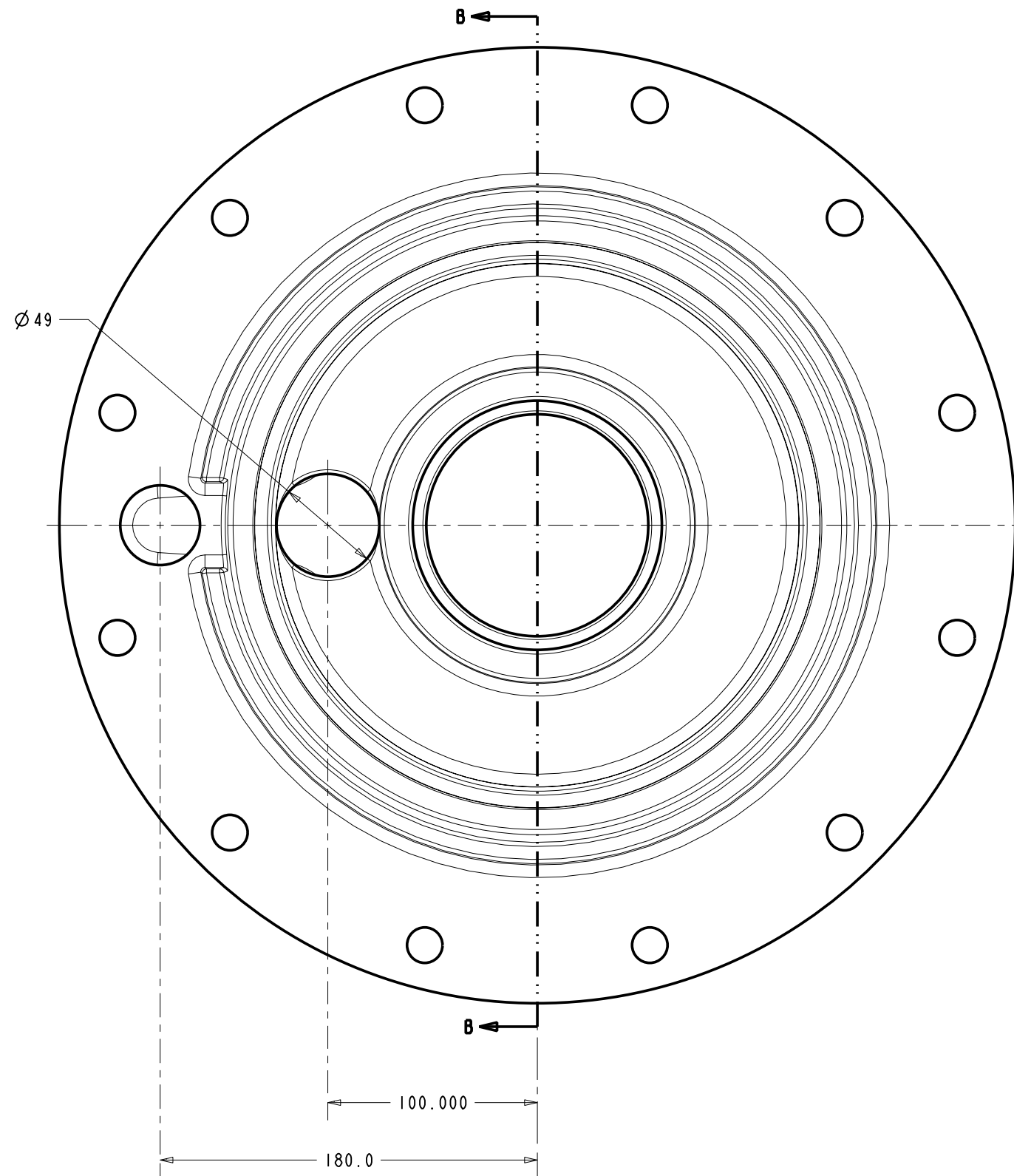


NOTES:

1. MATERIAL: DUCTILE IRON 65-45-12.
2. UNLESS OTHERWISE SPECIFIED, DRAFT ANGLE: 1.5°
3. UNLESS SPECIFIED OTHERWISE, CAST FILLETS: 6.0
4. UNLESS SPECIFIED OTHERWISE, CAST EDGE RADIUS: 2.0
5. CASTING MUST BE FREE FROM POROSITY, AND CHILLS.
6. IDENTIFY PART WITH PART NUMBER, AND MANUFACTURERS CASTING INFORMATION ON SURFACE INDICATED.
7. BLAST SURFACE CLEAN AND PRIME
PAINT ENTIRE CASTING WITH ORGANIC ZINC RICH PRIMER.



REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi., 53072			
A	RELEASED	PEI	10/24/07		X, ±1.0 Ra 6.3 µm < ±0.5 X, ±0.5 XX ±0.25	TITLE COVER, END (CASTING)			
B	RELEASED FOR DESIGN REVIEW	PEI	11/30/07			SIZE B	FIRST USED ON	DWG NO. 251338	REV C
C	REVISED PER MARK-UPS FROM DESIGN REVIEW	PEI	12/18/07			SCALE: 0.375	WEIGHT: 48.277 Kgs	SHEET 1 OF 2	
					COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.				
					DRAWN CHECKED	PEI	DATE 10/24/07		



REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:			Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072		
X, ±1.0 ,X ±0.5 ,XX ±0.25			Ra 6,3 µm < ±0.5		
COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.			TITLE COVER, END (CASTING)		
DRAWN CHECKED		PE1	DATE10/24/07	SCALE: 0.375	REV C
			WEIGHT: 48.277 kgs		
					SHEET 2 OF 2