



NOTE:

1. REWORK HOUSING BY ADDING EIGHT SENSOR HOLDER MOUNTING LOCATIONS. NOTE, THE DEPTH OF THE SPOTFACES ARE CRITICAL TO THE INSTALLATION OF THE HOLDERS. THE SENSORS WILL BE SET TO THE PROPER DEPTH ON THE BENCH AND EACH ONE INSTALLED AS A COMPLETE UNIT. THERE WILL BE NO ABILITY TO READJUST AFTER THEY ARE INSTALLED OTHER THAN BY REMOVAL OF THE SENSORS.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072			
A	RELEASED	PEI	2/26/08		DECIMALS: FINISH: ANGLES:	TITLE			
B	ADDED VIEW FOR WIRE CLEARANCE (DETAIL "B")	PEI	6-04-08		X, ±1.0 Ra 3.2 µm < ±0.5 X, ±0.5 XX ±0.25	REWORK, FRONT TORQUE HOUSING			
					COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SIZE B	FIRST USED ON	DWG NO.	REV B
					DRAWN CHECKED	SCALE: 0.100	WEIGHT: 579.266 Kgs	251402	SHEET 1 OF 1