



NOTE:

1. MATERIAL: AISI 4140 QUENCH AND TEMPER
269/321 STEEL BAR OR TUBE.

2. IDENTIFY WITH PART NUMBER, SUPPLIER CODE NUMBER,
MANUFACTURERS LOT NUMBER, AND REV. LEVEL.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee WI, 53072			
A	RELEASED FOR DESIGN REVIEW	PEI	12/04/07		DECIMALS: FINISH: ANGLES:	TITLE			
B	REVISED PER MARK-UPS FROM DESIGN REVIEW	PEI	12/18/07		X, ±1.0 Re 3.2 µm < ±0.5 X, ±0.5 XX, ±0.25	BEARING SPACER, INNER			
					COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SIZE	FIRST USED ON	DWG NO.	REV
					DRAWN PEI DATE 12/04/07	B		251349	B
					CHECKED	SCALE: 1.000	WEIGHT: 0.847 Kgs	SHEET 1 OF 1	