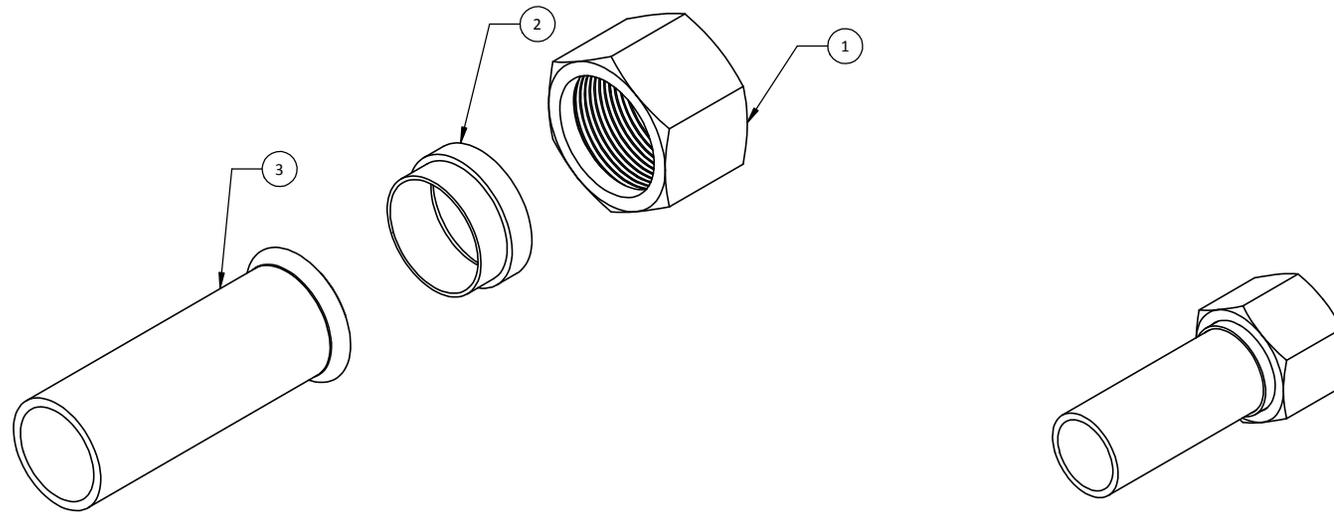


ITEM NO.	PART NUMBER	DESCRIPTION	EXPLODE/QTY.
1	95427	NUT, FLRED COMPRESSION, Ø 1.50 (PARKER 24-BTX-S)	1
2	95428	SLEEVE, FLARED COMPRESSION, Ø 1.50 (PARKER 24-TX-S)	1
3	254950	ADAPTOR, Ø 1.50 TUBE	1



MAKE MODEL FROM:1509-LS-063-A

REV	CHANGED FROM	BY	DATE	APRD
A	PRE-RELEASE	CPS	4/29/13	
B	RELEASE FOR PRODUCTION	CPS	5/10/13	

REPORT ERRORS & CHANGES
 REMOVE ALL BURRS AND SHARP EDGES
 DIMENSIONS ARE IN MILLIMETERS.
 UNSPECIFIED TOLERANCES:
 DECIMALS: FINISH: ANGLES:

X: ±1.0
 .X: ±0.5
 .XX: ±0.25

6.3 $\sqrt{\mu\text{m Ra}}$ $\leq \pm 0.5^\circ$

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 OTHER DRAWINGS OR MACHINERY

DRAWN: CPS DATE: 4/29/13
 CHECKED: NJB THIRD ANGLE PRI

National Renewable Energy Laboratory

TITLE: PIPE ASS'Y, RING GEAR DRAIN
 (MAKE AT ASS'Y)

SIZE: **B** DWG. NO. 254949 REV: **B**

SCALE: 2:3 WEIGHT: 0.50 kgs SHEET 1 OF 1