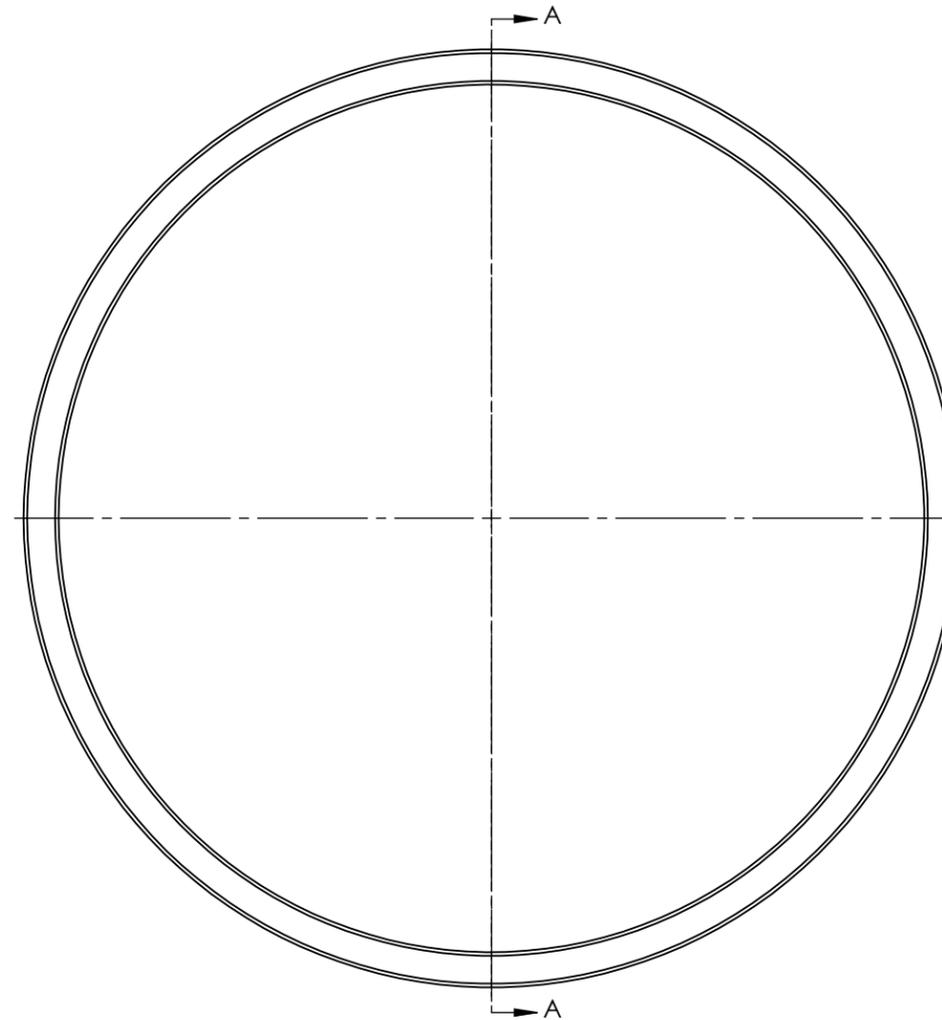


SECTION A-A



MAKE FROM MODEL: 1509-GS-001-B

NOTES:

1. MATERIAL 4140 STEEL BAR OR TUBE, QUENCH AND TEMPER, 269/321 BHN
2. IDENTIFY WITH PART NUMBER, REV LEVEL, SUPPLIER INITIALS, JOB NUMBER, AND SHOP ORDER NUMBER
3. NON SPECIFIED FILLETS - R3, NON SPECIFIED CHAMFERS - 1x45°

REV	CHANGED FROM	BY	DATE	APRD	REPORT ERRORS & CHANGES REMOVE ALL BURRS AND SHARP EDGES DIMENSIONS ARE IN MILLIMETERS. UNSPECIFIED TOLERANCES:			National Renewable Energy Laboratory	
A	PRE-RELEASE	JFC	8/24/12		DECIMALS:	FINISH:	ANGLES:	TITLE: SPACER, LS SHAFT (UW)	
B	REVIEWED & UPDATED PER 1509-ENC-004 IF REQUIRED	CPS	1/18/13		X. ±1.0	3.2	≤ ± 0.5°	SIZE	DWG. NO.
C	CHANGES PER NREL REQUEST. UPDATE BORDER	CPS	3/14/13		.X ±0.5	√ μm Ra		B	254499
D	RELEASE FOR PRODUCTION	CPS	4/19/13		.XX ±0.25			REV	F
E	REPAIR FINISH ATTACHMENT	JMG	10/17/13		COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY			SCALE: 1:2	WEIGHT: 0.88 kgs
F	CHANGES REQUESTED PER MANUFACTURER DRW REVIEW	CPG	11/14/13		DRAWN	JFC	DATE: 8/24/12	SHEET 1 OF 1	
					CHECKED	NJB	THIRD ANGLE PRJ		