



DETAIL A
 SCALE 2.000

NOTES:

1. MATERIAL: A4140H STEEL QUENCHED AND TEMPERED TO 34-36 RC.

2. IDENTIFY W/ DRAWING NO., REVISION, MFG LOT NO. & MANUFACTURER'S CODE.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee WI, 53072			
A	RELEASED	PEI	10/23/07		X, ±1.0 X, ±0.5 XX ±0.25 Ra 3.2 µm ≤ ±0.5	TITLE UPPER, SPHERICAL THRUST RING			
B	RELEASED FOR DESIGN REVIEW	PEI	11/30/07			SIZE B	FIRST USED ON	DWG NO. 251331	REV B
					COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SCALE: 0.750	WEIGHT: 3.5 Kgs	SHEET 1 OF 1	
					DRAWN CHECKED	PEI	DATE 10/23/07		