



DETAIL A
SCALE 2.000

NOTES:

1. MATERIAL: A4140H STEEL QUENCHED AND TEMPERED TO 34-36 RC.

2. IDENTIFY W/ DRAWING NO., REVISION, MFG LOT NO. & MANUFACTURER'S CODE.

REV	CHANGED FROM	BY	DATE	APVD
A	RELEASED	PE1	10/23/07	
B	RELEASED FOR DESIGN REVIEW	PE1	11/30/07	

REPORT ERRORS & CHANGES
REMOVE ALL SHARP EDGES
DIMENSIONS ARE IN MM
UNSPECIFIED TOLERANCES:
DECIMALS: FINISH: ANGLES:
X, ±1.0 Ra 3.2 µm < ±0.5
.X ±0.5
.XX ±0.25
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NOT TO BE REPRODUCED OR USED TO
MAKE OTHER DRAWINGS OR MACHINERY.
DRAWN PE1 DATE 10/23/07
CHECKED

Powertrain Engineers Inc
W293 N3819 Round Hill Circle
Pewaukee Wi, 53072

TITLE: UPPER, SPHERICAL THRUST RING

SIZE: B FIRST USED ON: DWG NO.: 251331 REV: B

SCALE: 0.750 WEIGHT: 3.5 Kgs SHEET 1 OF 1