



NOTES:

- MATERIAL: HAVIT CLOSING FLANGE P/N AFC-110 OR PARKER BLOCK FLANGE P/N 40PQ1B (PARKER FLANGE WILL NEED TO BE SIZED FOR THICKNESS)

2 IDENTIFY WITH PART NUMBER, SUPPLIER CODE NUMBER, AND REV LEVEL

- NON SPECIFIED FILLETS - R3, NON-SPECIFIED CHAMFERS - 1x45°

MAKE FROM MODEL:1509-HG-026-A

REV	CHANGED FROM	BY	DATE	APRD
A	PRE-RELEASE	CPS	3/25/13	
B	RELEASE FOR PRODUCTION	CPS	5/10/13	

REPORT ERRORS & CHANGES REMOVE ALL BURRS AND SHARP EDGES DIMENSIONS ARE IN MILLIMETERS. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:			
X ±1.0 X ±0.5 XX ±0.25	6.3 Vµm Ra	≤ ± 0.5°	
COPYRIGHT ©			
NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY			
DRAWN	CPS	DATE: 3/25/13	
CHECKED	NJB	THIRD ANGLE PRJ	

**National Renewable
Energy Laboratory**

TITLE:
MODIFIED BLANK FLANGE SAE 2 1/2

SIZE	DWG. NO.	REV
B	254923	B
SCALE: 1:3	WEIGHT: 0.9924 kgs	SHEET 1 OF 1