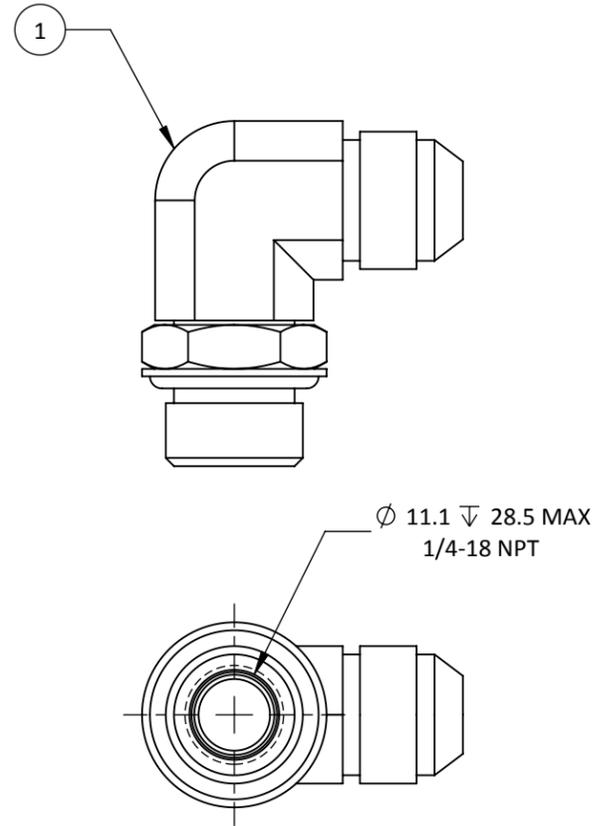
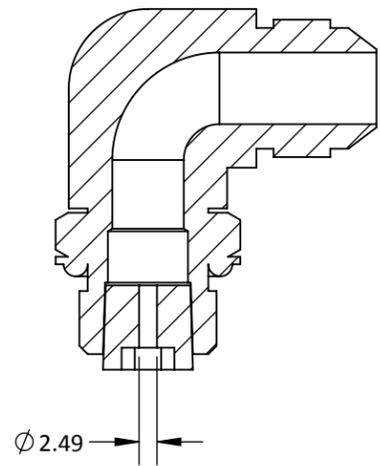
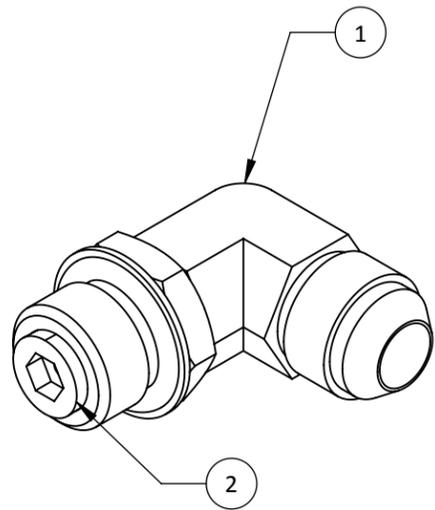


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	251869	REWORK, STRAIGHT THREAD ELBOW	1
2	95263	PLUG, PIPE, 1/4 NPTF HEX, PARKER 1/4 HHP-S	1



NOTES: 251869

- MATERIAL: REWORK PARKER TUBE FITTING #95234
- FINISHED PART TO BE FREE OF SHARP EDGES AND BURRS. INSIDE OF TUBE TO BE FREE OF DIRT AND FOREIGN MATTER.

NOTES:

- LOCTITE THE PLUG INTO REWORKED FITTING, THEN DRILL LUBRICATION HOLE.
- FINISHED PART TO BE FREE OF SHARP EDGES AND BURRS. INSIDE OF TUBE TO BE FREE OF DIRT AND FOREIGN MATTER

REV	CHANGED FROM	BY	DATE	APRD
A	RELEASED FOR PRODUCTION	JMG	1/20/14	

REPORT ERRORS & CHANGES  
REMOVE ALL BURRS AND SHARP EDGES  
DIMENSIONS ARE IN MILLIMETERS.  
UNSPECIFIED TOLERANCES:

DECIMALS:	FINISH:	ANGLES:
X. ±1.0	6.3 $\sqrt{\mu\text{m Ra}}$	≤ ± 0.5°
.X ±0.5		
.XX ±0.25		

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OTHER DRAWINGS OR MACHINERY

DRAWN JMG DATE: 1/20/13  
CHECKED THIRD ANGLE PRJ

**National Renewable  
Energy Laboratory**

TITLE:  
**ASSEMBLY, LUBRICATION FITTING**

SIZE <b>B</b>	DWG. NO. <b>251870</b>	REV <b>A</b>
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SCALE: 1:1 WEIGHT: kgs SHEET 1 OF 1