



MAKE FROM MODEL: 1509-HG-011-B

NOTES:

- MATERIAL: EXISTING HSS END COVER 251347 REV F MODIFIED AS SHOWN

REV	CHANGED FROM	BY	DATE	APRD
C	ADD CLEARANCE HOLE FOR LUBE FITTING & NREL DRW REVIEW	CPS	2/27/13	
D	RELEASE FOR PRODUCTION	CPS	4/18/13	
E	REPAIR DANGLING NOTE LEADER	JMG	10/18/13	
F	CHANGES PER MANUFACTURER REVIEW AND INSTRUMENTATION	CPG	1/29/14	
G	INCREASE ID TO PROVIDE CLEARANCE FOR STRAIN GAUGES	GT	24/3/16	

REPORT ERRORS & CHANGES REMOVE ALL BURRS AND SHARP EDGES DIMENSIONS ARE IN MILLIMETERS. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:		
X. ±1.0 .X ±0.5 .XX ±0.25	6.3 $\sqrt{\mu\text{m}}$ Ra	≤ ± 0.5°
COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY		
DRAWN	JFC	DATE: 9/23/12
CHECKED	NJB	THIRD ANGLE PRJ

National Renewable Energy Laboratory		
TITLE: HSS END COVER		
SIZE B	DWG. NO. 254551	REV G
SCALE: 1:3	WEIGHT: 21.67 kgs	SHEET 1 OF 1