



NOTES:

1. MATERIAL: NITRALLOY 135M BAR PER AMS 6470 STEEL BAR.
2. HEAT TREAT: NITRIDE ALL OVER, .25 MIN. EFFECTIVE DEPTH. 90 RIS-N MINIMUM SURFACE HARDNESS. FINISH DATUM A AFTER HEAT TREATMENT. MIN. CASE DEPTH NOT APPLICABLE TO DATUM A.
3. REMOVE ALL BURRS & BREAK SHARP EDGES

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS IN PARENT PARENS. UNDESIGNATED DIMENSIONS ARE IN MILLIMETERS. UNSPECIFIED TOLERANCES:	Powertrain Engineers Inc W293 N3810 Round Hill Circle Pewaukee WI, 53072			
A	RELEASED	PE1	10/22/07		DECIMALS: FINISH: ANGLES:	TITLE			
B	RELEASED FOR DESIGN REVIEW	PE1	11/30/07		XX ±0.030 Ra 3.2/µm < ±0.5° .XX ±0.020 .XXX ±0.050	LOWER SPHERICAL THRUST RING			
C	REVISED PER MARK-UPS FROM DESIGN REVIEW	PE1	12/17/07		COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SIZE	FIRST USED ON	DWG NO.	REV
					DRAWN	B		251330	C
					CHECKED	SCALE: 0.700	WEIGHT: 2.06Mg	SHEET 1 OF 1	