



- NOTES:
- MATERIAL: HAVIT CLOSING FLANGE P/N AFC-110 OR PARKER BLOCK FLANGE P/N 40PQ1B (PARKER FLANGE WILL NEED TO BE SIZED FOR THICKNESS)
 - IDENTIFY WITH PART NUMBER, SUPPLIER CODE NUMBER, AND REV LEVEL
 - NON SPECIFIED FILLETS - R3, NON-SPECIFIED CHAMFERS - 1x45°

MAKE FROM MODEL:1509-HG-026-A

REV	CHANGED FROM	BY	DATE	APRD
A	PRE-RELEASE	CPS	3/25/13	
B	RELEASE FOR PRODUCTION	CPS	5/10/13	

REPORT ERRORS & CHANGES
REMOVE ALL BURRS AND SHARP EDGES
DIMENSIONS ARE IN MILLIMETERS.
UNSPECIFIED TOLERANCES:
DECIMALS: FINISH: ANGLES:
X ±1.0 6.3 V µm Ra < ±0.5°
X ±0.5
XX ±0.25
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OTHER DRAWINGS OR MACHINERY

DRAWN	CPS	DATE: 3/25/13
CHECKED	NJB	THIRD ANGLE PRI

National Renewable Energy Laboratory

TITLE: MODIFIED BLANK FLANGE SAE 2 1/2

SIZE	DWG. NO.	REV
B	254923	B

SCALE: 1:3 WEIGHT: 0.9924 kgs SHEET 1 OF 1