


NOTES:

1. MATERIAL: EXISTING RETAINER.
2. ADD OR MODIFY FEATURES SHOWN
3. CRACK TESTING: MAGNETIC PARTICLE TESTING OR DYE PENETRANT TEST GROUND SURFACES TO ISO 6336-5 (ALT: AGMA 2001-D04- GRADE 3)

MADE FROM MODEL: 1509-HG-009-D

REV	CHANGED FROM	BY	DATE	APRD	REPORT ERRORS & CHANGES REMOVE ALL BURRS AND SHARP EDGES DIMENSIONS ARE IN MILLIMETERS. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:			National Renewable Energy Laboratory					
E	CHANGES PER NREL DRW REVIEW	CPS	3/15/13		X. ±1.0 6.3 μm Ra ≤ ± 0.5° .X ±0.5 .XX ±0.25	TITLE: FRONT BEARING COVER							
F	FINAL REVIEW AND RELEASE FOR PRODUCTION	CPS	4/22/13										
G	REPAIR DANGLING DIMENSION LEADERS	JMG	10/17/13										
H	REMOVAL OF MACHINING FOR BEARING ASSEMBLY, TIGHTER TOLERANCE FOR STANDOFF RIB, AND DATUM B MACHINING REQUIRED	CPG	11/27/13										
I	ADDED DRAIN FEATURES OF EXISTING PART	CPG	3/19/14		COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY			SIZE B	DWG. NO. 254502		REV J		
J	SPOT FACES ADDED	GT	3/24/16		DRAWN	JFC	DATE: 8/24/12						
					CHECKED	NJB	THIRD ANGLE PRJ 	SCALE: 1:5		WEIGHT: 7.27 kgs		SHEET 1 OF 1	