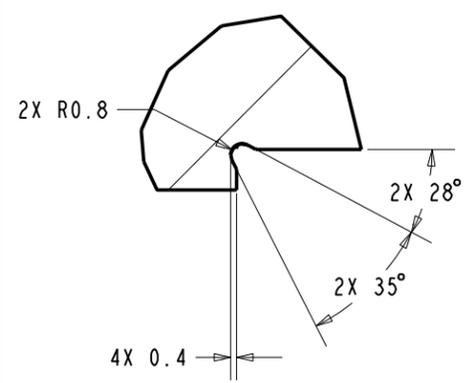
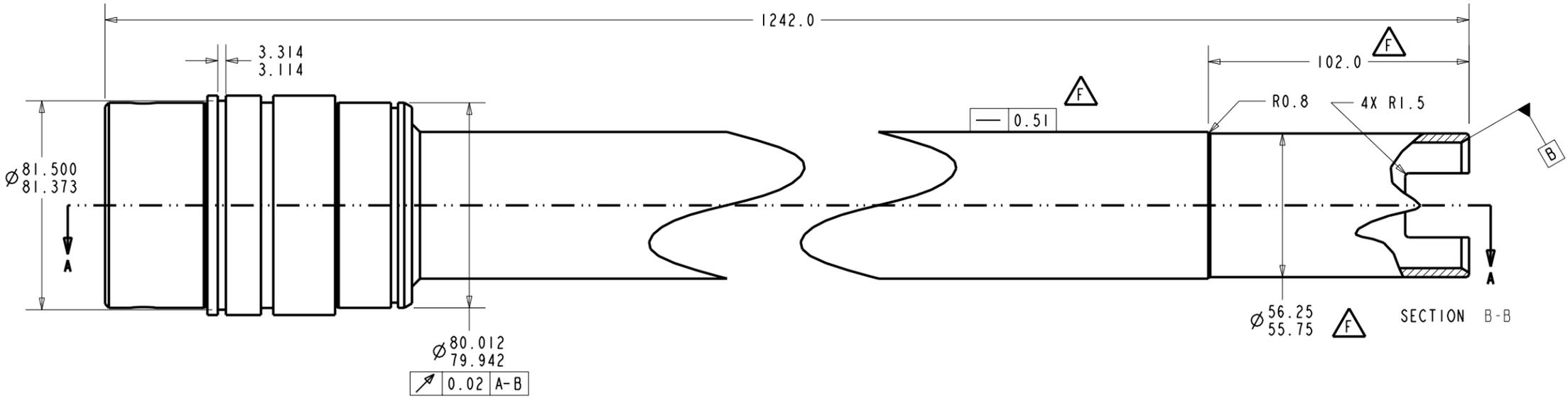


ETCH OR STAMP P/N ON TUBE ANY WHERE ON LENGTH, LETTERS CAN NOT EXTEND ABOVE SURFACE
SECTION A-A



DETAIL A
SCALE 2.000



SECTION B-B

- NOTES:
- MATERIAL: WELDMENT P/N 251399
 - IDENTIFY PART WITH PART NUMBER AND MANUFACTURERS DATE WHERE SHOWN.
 - REMOVE SHARP EDGES AND BURRS.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072			
E	REVISED THE FOLLOWING DIM: 85.649/85.522 WAS 85.649/85.624, 55.187/55.060 WAS 55.090/55.060, 4.941/4.687 WAS 4.877/4.750, 80.086/79.960 WAS 80.035, 80.012/79.993 WAS 79.982/79.975	PEI	5/16/08		DECIMALS: FINISH: ANGLES: X, ±1.0 .X ±0.5 .XX ±0.25 .XXX ±0.05 Ra 3.2 µm < ±0.5	TITLE CONDUIT ASSEMBLY (MACHINED)			
F	REVISED THE MACHINING OF THE TUBE. THE ENTIRE TUBE DOES NOT REQUIRE MACHINING. REVISED FLATNESS: .051 WAS .127, ADDED NOTE 4	PEI	5/20/08		COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SIZE B	FIRST USED ON	DWG NO. 251400	REV F
C	ADDED NOTCH IN THE END OF TUBE FOR LOCKING, OVERALL LENGTH 1242.0 WAS 1290.0, Ø55.00/Ø54.75 WAS Ø55.00	PEI	4/02/08		DRAWN CHECKED	SCALE: 0.500	WEIGHT: 8.835 Kgs	SHEET 1 OF 1	