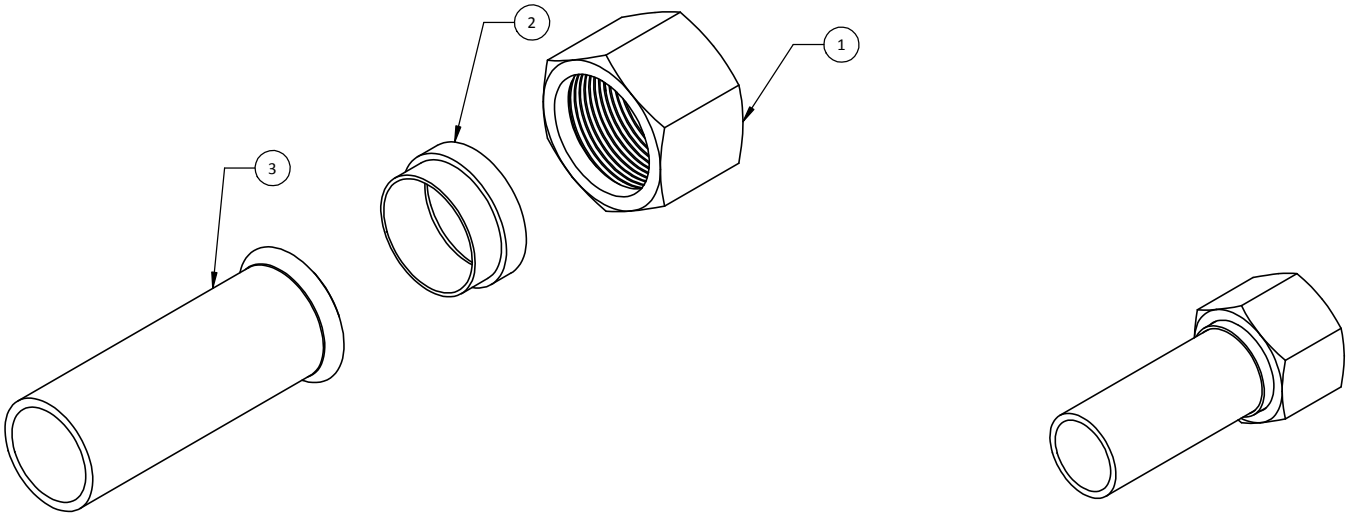


ITEM NO.	PART NUMBER	DESCRIPTION	EXPLODE/QTY.
1	95427	NUT, FLRED COMPRESSION, Ø 1.50 (PARKER 24-BTX-S)	1
2	95428	SLEEVE, FLARED COMPRESSION, Ø 1.50 (PARKER 24-TX-S)	1
3	254950	ADAPTOR, Ø 1.50 TUBE	1



MAKE MODEL FROM:1509-LS-063-A

REV	CHANGED FROM	BY	DATE	APRD
A	PRE-RELEASE	CPS	4/29/13	
B	RELEASE FOR PRODUCTION	CPS	5/10/13	

REPORT ERRORS & CHANGES REMOVE ALL BURRS AND SHARP EDGES DIMENSIONS ARE IN MILLIMETERS. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:			
X ±1.0 X ±0.5 XX ±0.25	6.3 Vµm Ra	≤ ± 0.5°	
COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY			
DRAWN	CPS	DATE: 4/29/13	
CHECKED	NJB	THIRD ANGLE PRJ	

National Renewable Energy Laboratory			
TITLE: PIPE ASS'Y, RING GEAR DRAIN (MAKE AT ASS'Y)			
SIZE B	DWG. NO. 254949		REV B
SCALE: 2:3		WEIGHT: 0.50 kgs	SHEET 1 OF 1