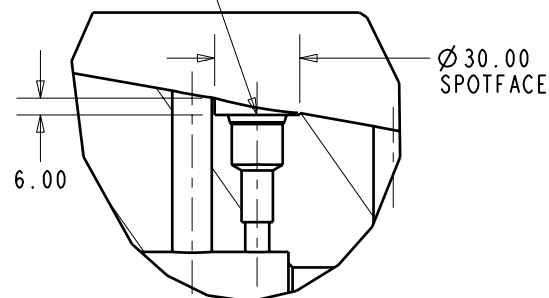


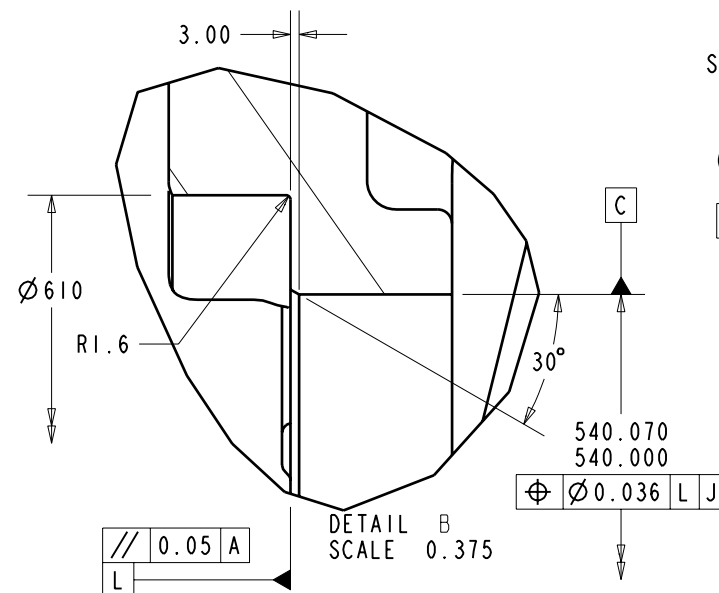
SAE J1926/1:3/4-16



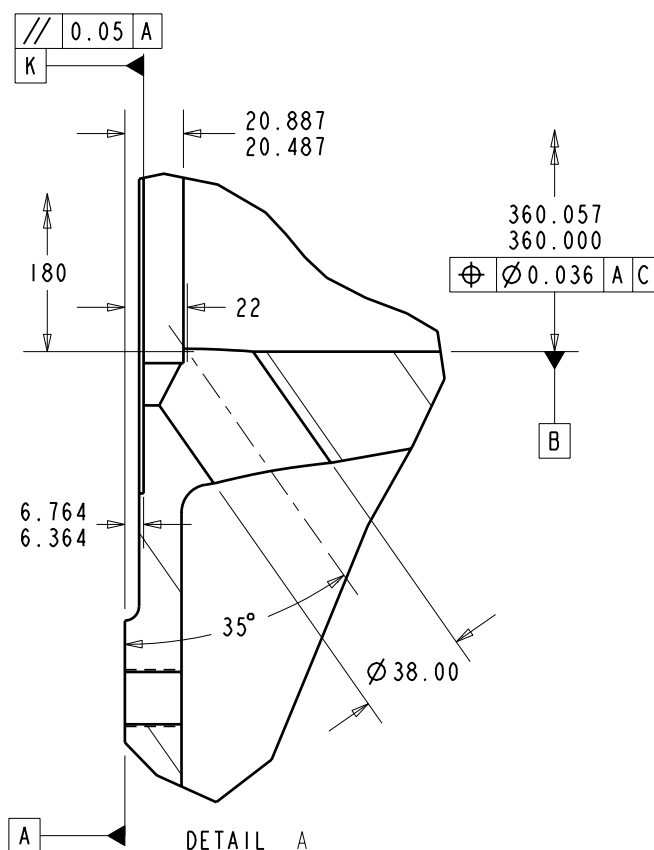
DETAIL C
SCALE 0.375

NOTES:

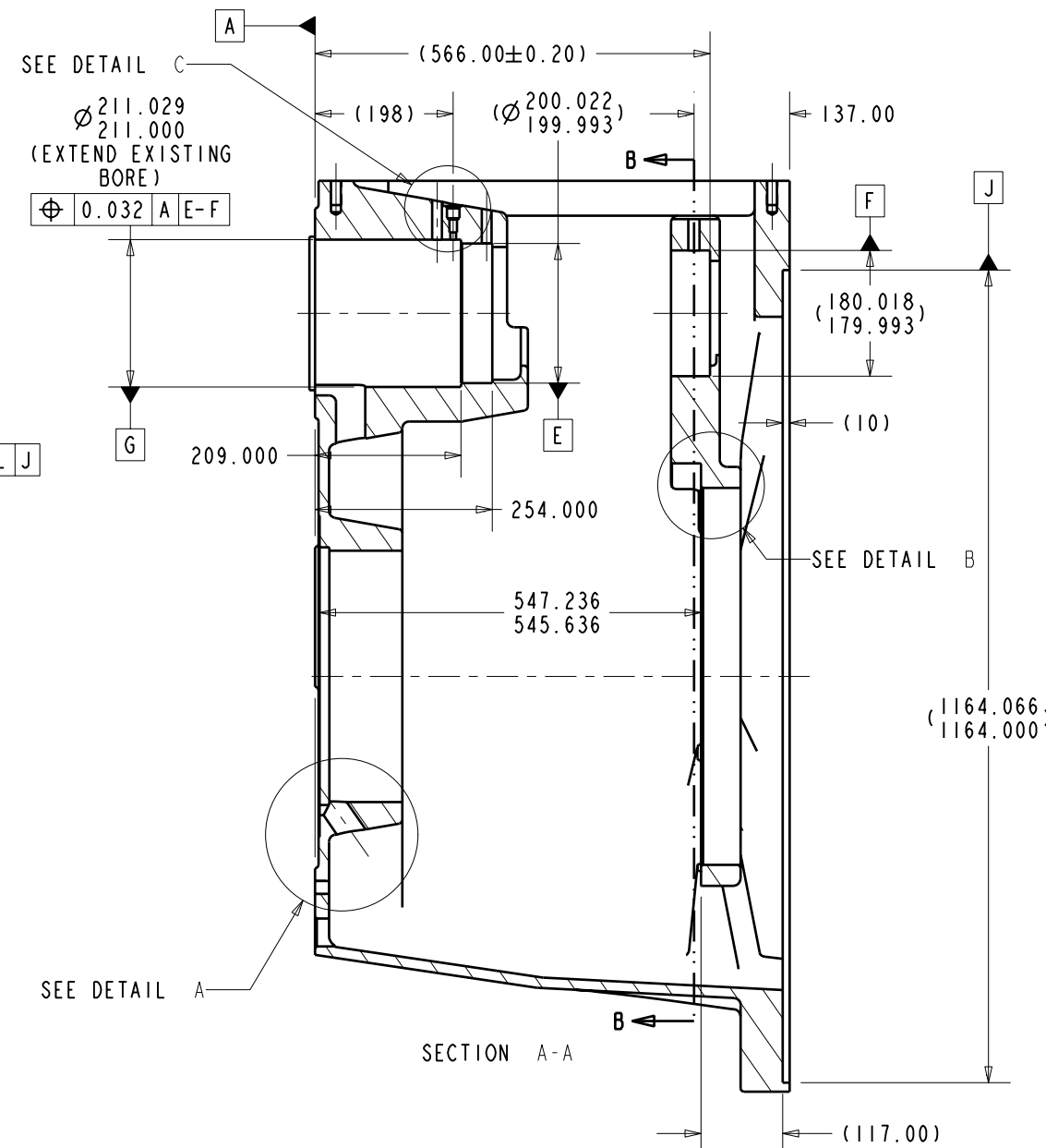
1. REWORK EXISTING GEAR BOX HOUSING.
2. REMOVE SHARP EDGES AND BURRS.



DETAIL B
SCALE 0.375

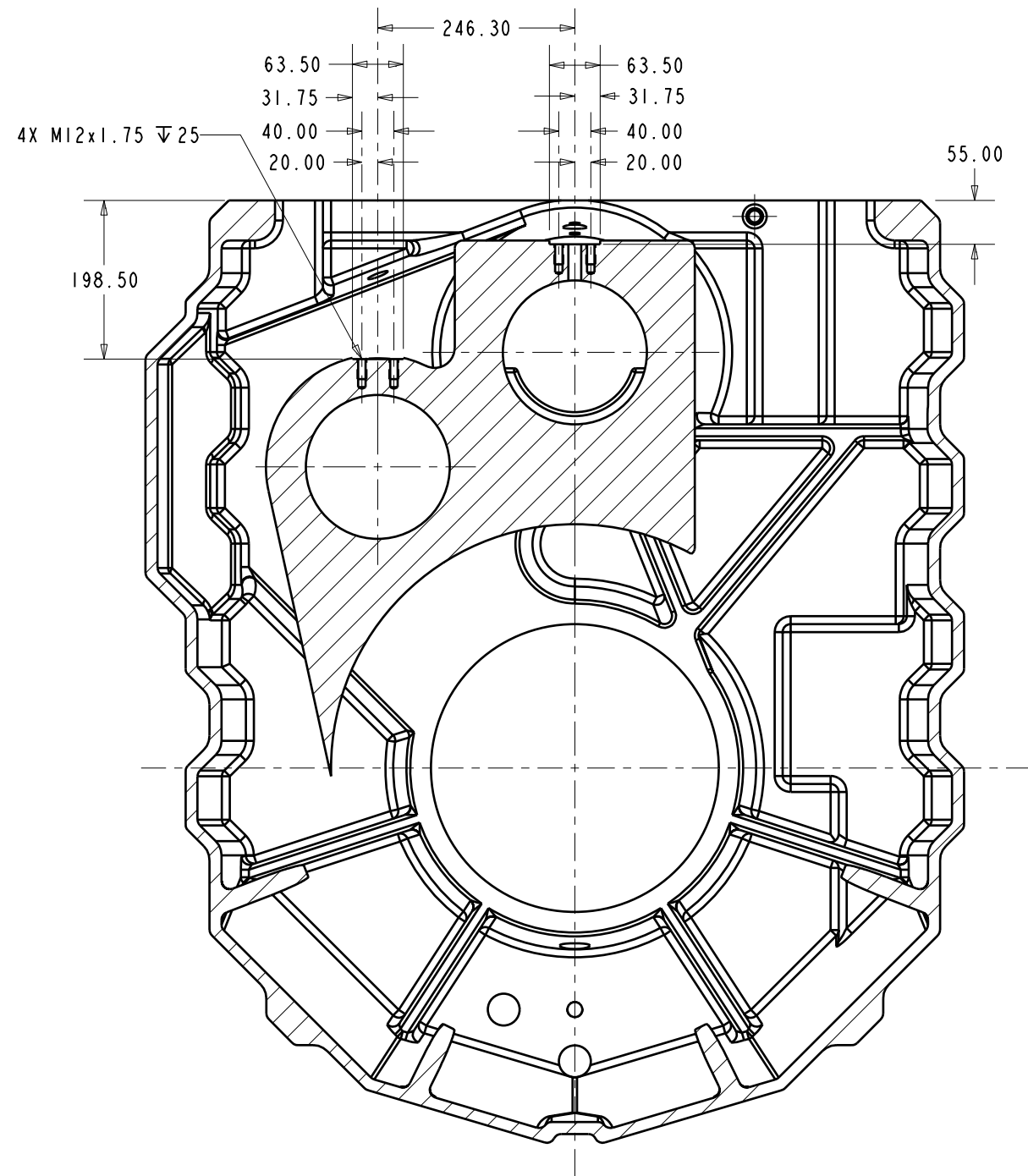


DETAIL A
SCALE 0.375

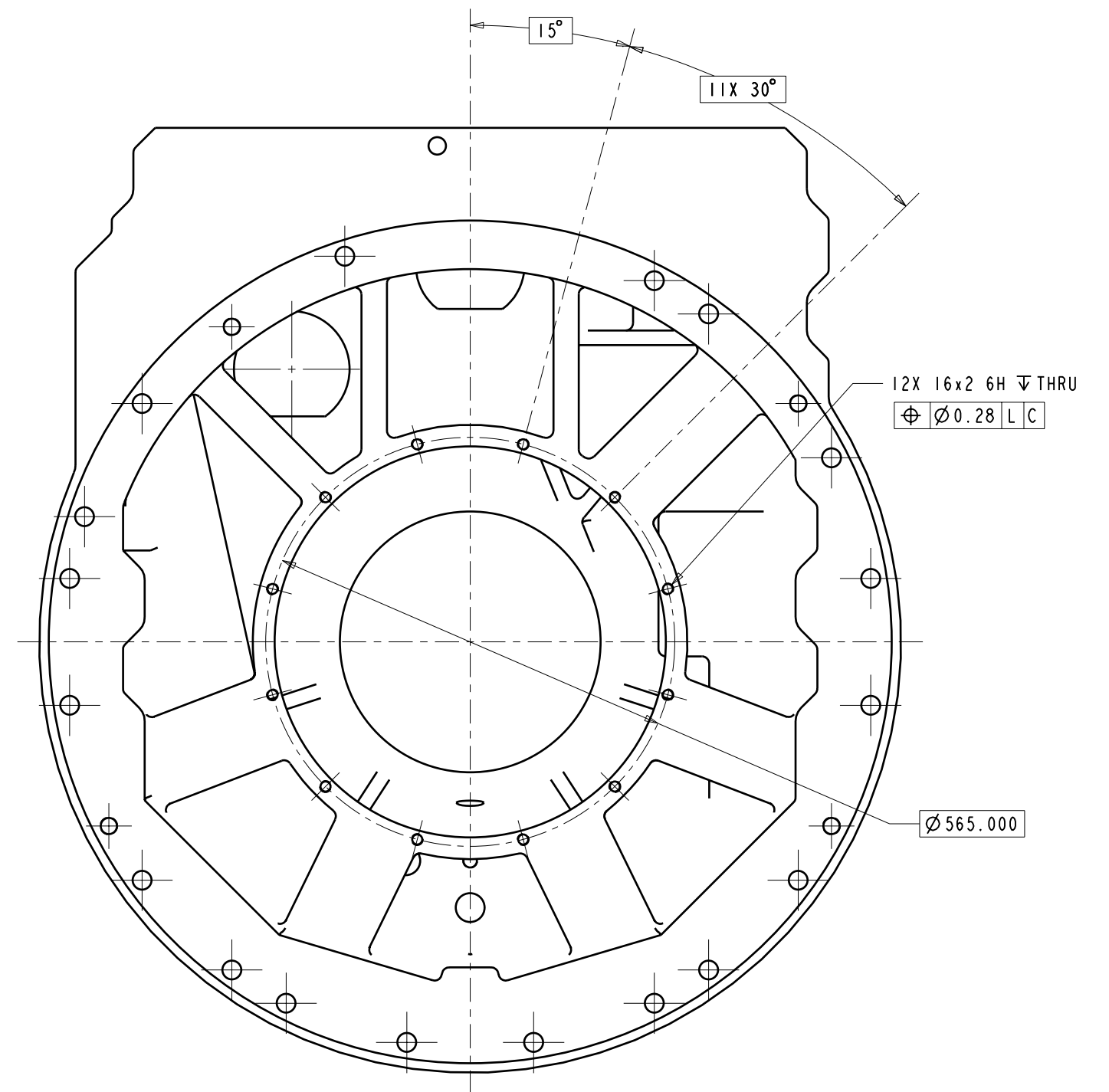


SECTION A-A

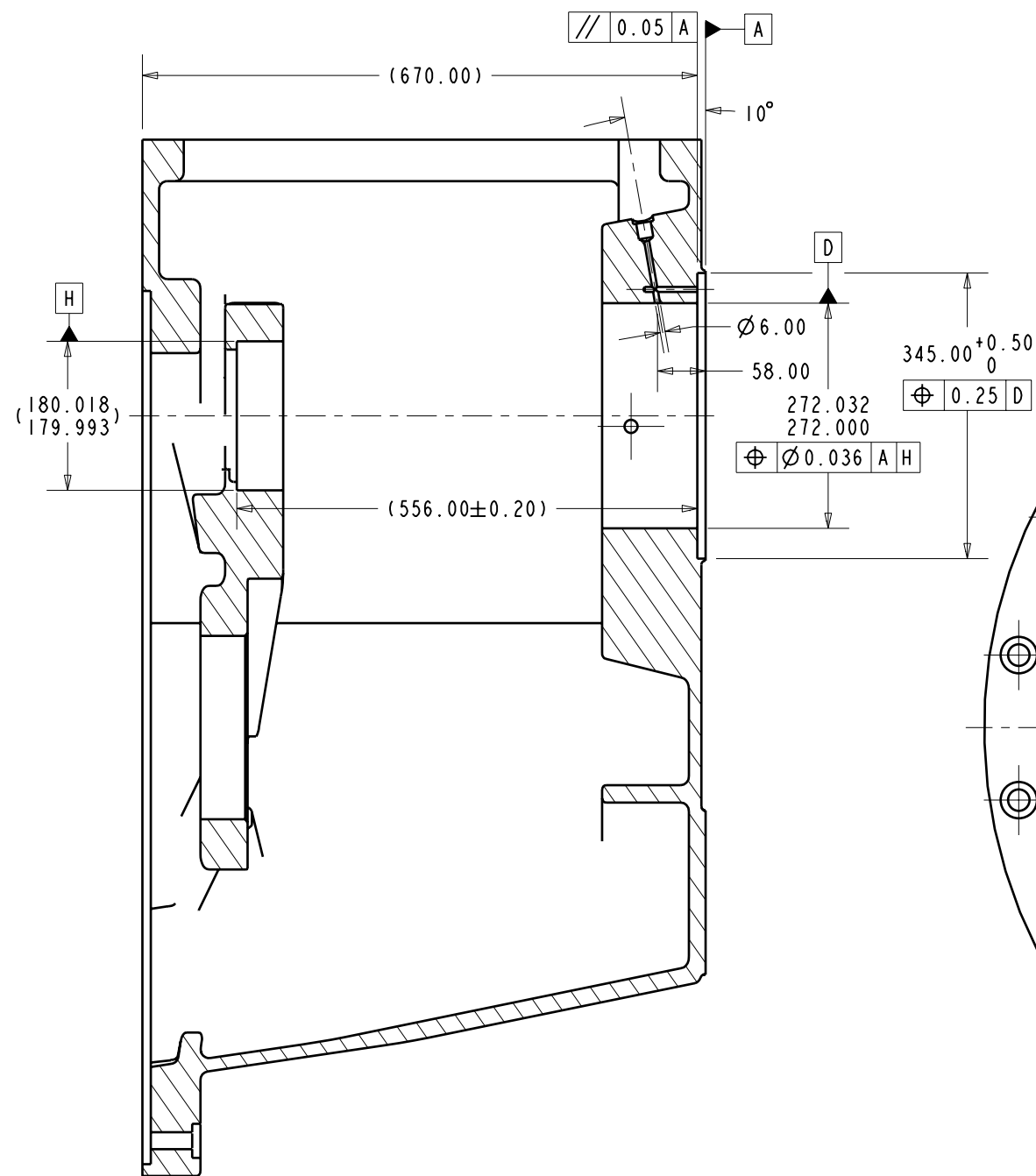
REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072			
A	RELEASED FOR DESIGN REVIEW	PEI	12/12/07		DECIMALS: FINISH: ANGLES:	TITLE			
B	REVISED PER MARK-UPS FROM DESIGN REVIEW	PEI	12/20/07		X, \pm 1.0 .X, \pm 0.5 .XX, \pm 0.25 .XXX, \pm 0.13	REAR HOUSING (REWORKED)			
C	ADDED BORE SIZES AND TOLERANCES	PEI	4/08/08		Ra 3.2 μ m \angle \pm 0.5	SIZE	FIRST USED ON	DWG NO.	REV
D	REVISED DRAWING, ADDED DETAIL VIEWS FOR CLARITY, REDIMENSIONED WITH GD&T REQUIREMENTS	PEI	8/13/08		COPYRIGHT \copyright NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	B		251342	E
E	ADDED REF. DIM. FOR DETERMINATING BEARING LOCATIONS	PEI	9/17/08		DRAWN CHECKED	SCALE: 0.125	WEIGHT: 1011.401 Kgs	SHEET 1 OF 3	



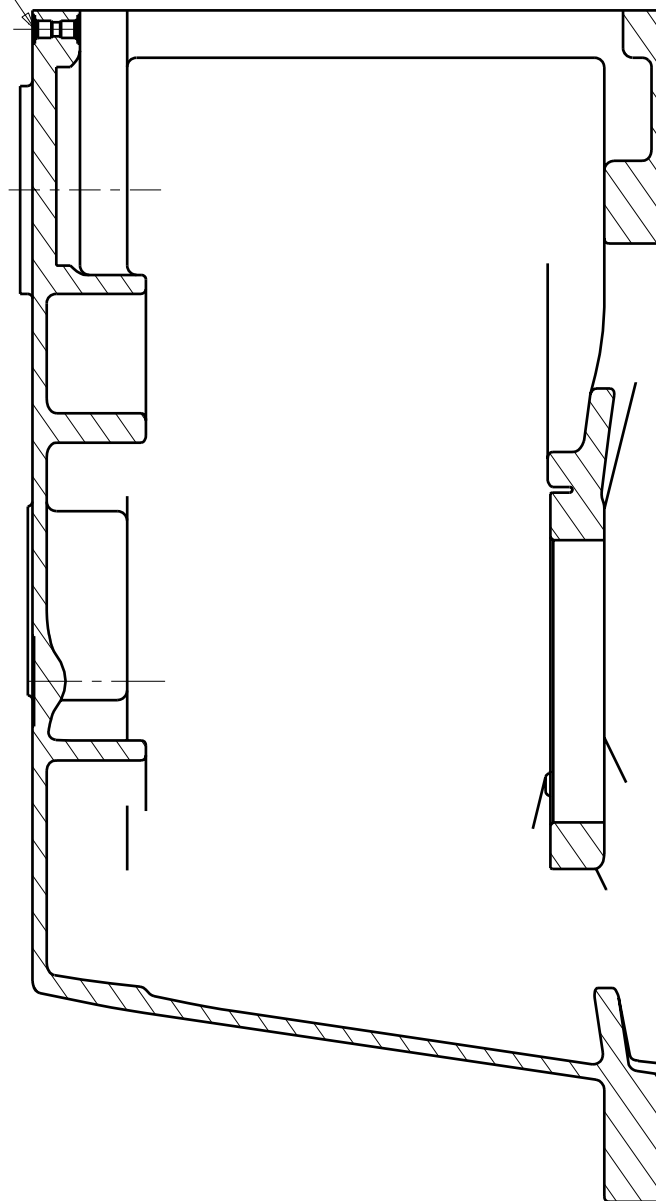
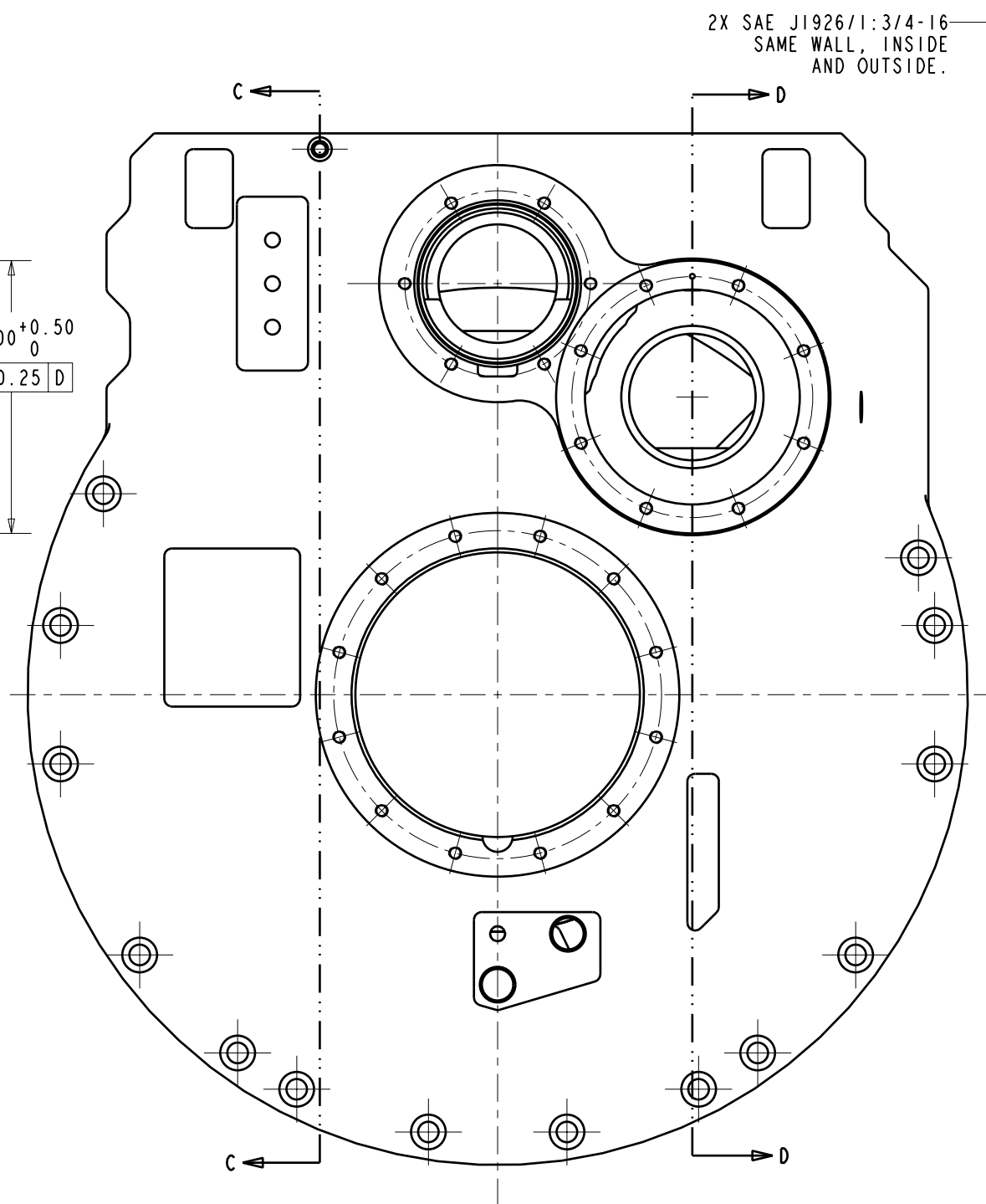
SECTION B-B



REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:			Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072		
X, ±0 .X ±0.1 .XX ±0.01	Ra 6,3 µm	< ±0.5	TITLE REAR HOUSING (REWORKED)		
COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.			SIZE B	FIRST USED ON	DWG NO. 251342
DRAWN CHECKED	PE1	DATE 12/12/07	SCALE: 0.125	WEIGHT: 1011.401 kgs	REV E SHEET 2 OF 3



SECTION D-D



SECTION C-C

REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES:			Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072			
TITLE			HOUSING, REWORK			
X, ±0 Ra 6,3 μm < ±0.5 .X ±0.1 .XX ±0.01						
COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.			SIZE B	FIRST USED ON	DWG NO. 251342	REV E
DRAWN CHECKED	PEI	DATE 12/12/07	SCALE: 0.125 WEIGHT: 1011.401 kgs		SHEET 3 OF 3	