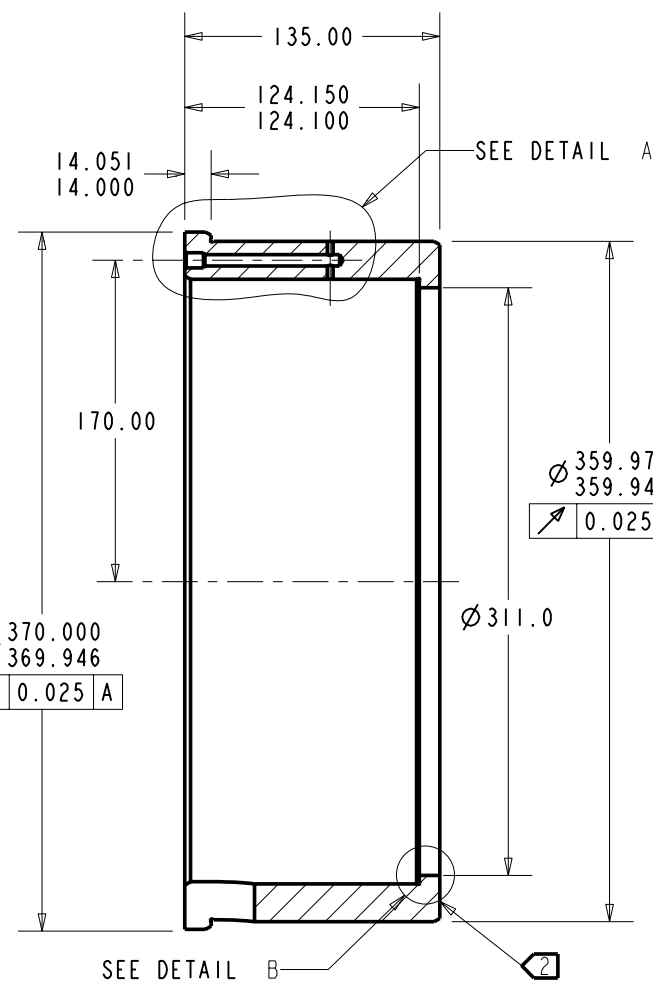
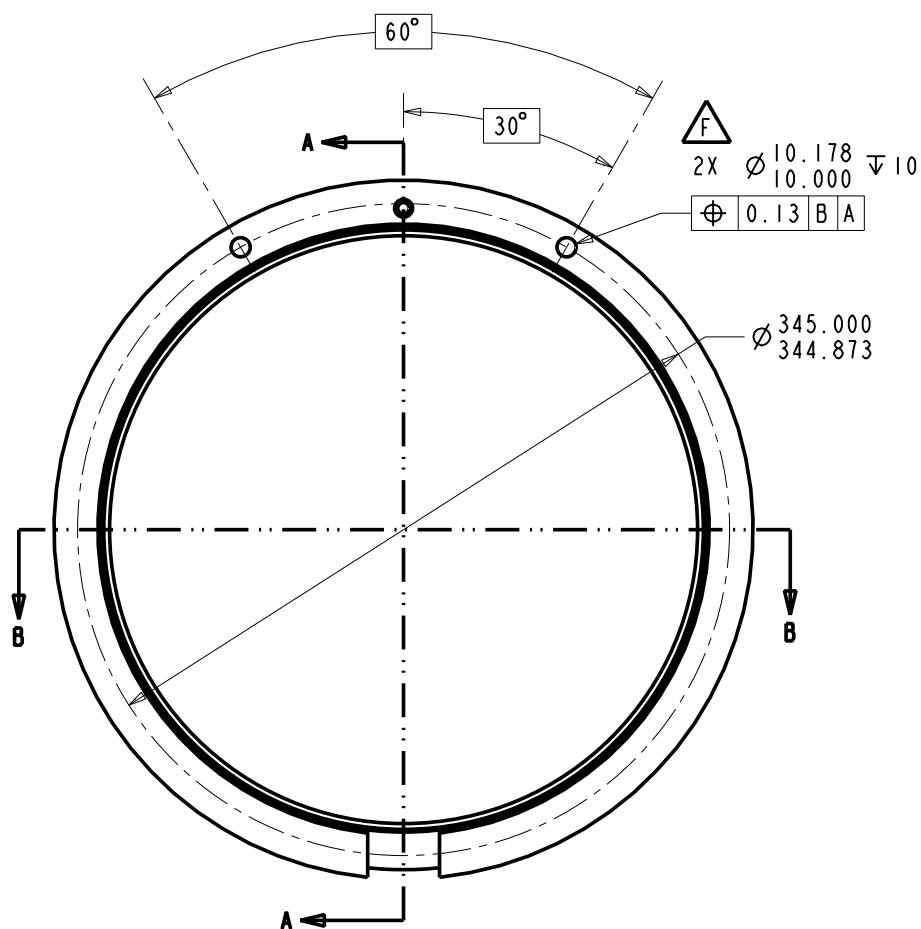
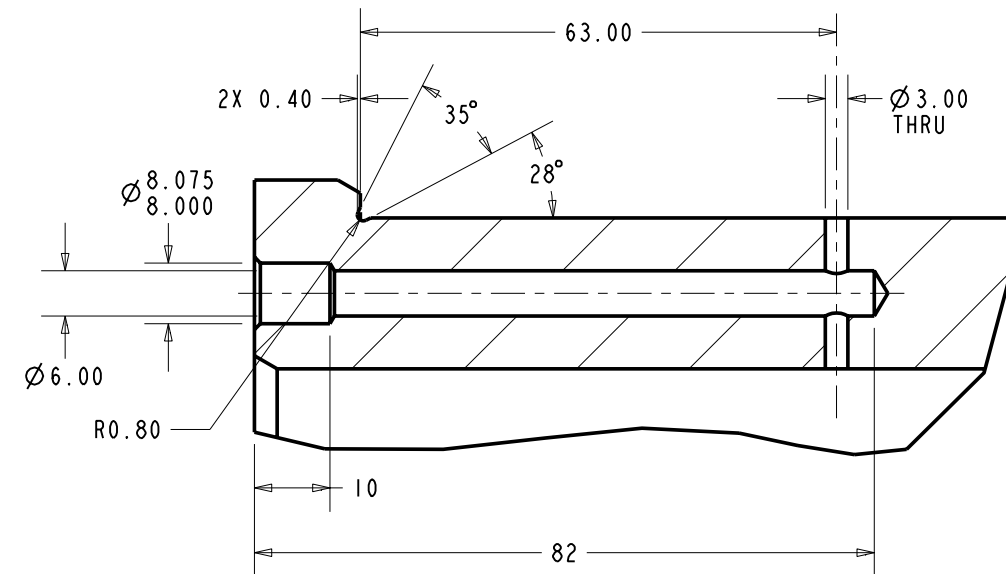


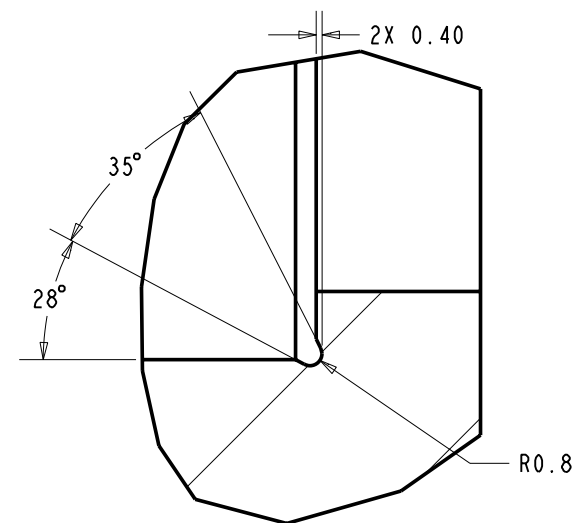
SECTION B-B



SECTION A-A



DETAIL A
SCALE 1.000



DETAIL B
SCALE 2.000

NOTE:

1. MATERIAL: AISI 4140 QUENCH AND TEMPER
269/321 STEEL BAR OR TUBE.

2. IDENTIFY WITH PART NUMBER, SUPPLIER CODE NUMBER,
MANUFACTURERS LOT NUMBER, AND REV. LEVEL.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072			
A	RELEASED	PEI	10/18/07		DECIMALS: FINISH: ANGLES:	TITLE			
B	RELEASED FOR DESIGN REVIEW	PEI	11/30/07		X, ±1.0 Ra 3.2 µm < ±0.5 X, ±0.5 XX ±0.25	RING, SPACER			
C	REVISED PER MARK-UPS FROM DESIGN REVIEW	PEI	12/18/07			SIZE	FIRST USED ON	DWG NO.	REV
D	DIM. Ø 359.970/359.940 WAS Ø 360.244/360.208	PEI	10/16/08			B		251329	F
E	ADDED HOLES FOR PINS TO RETAIN SPACER	PEI	10/23/08		COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SCALE:	0.250	WEIGHT: 23.3 Kgs	SHEET 1 OF 1
F	ADDED HOLE DEPTH TO ROLL PIN HOLES	PEI	12/09/08		DRAWN CHECKED				