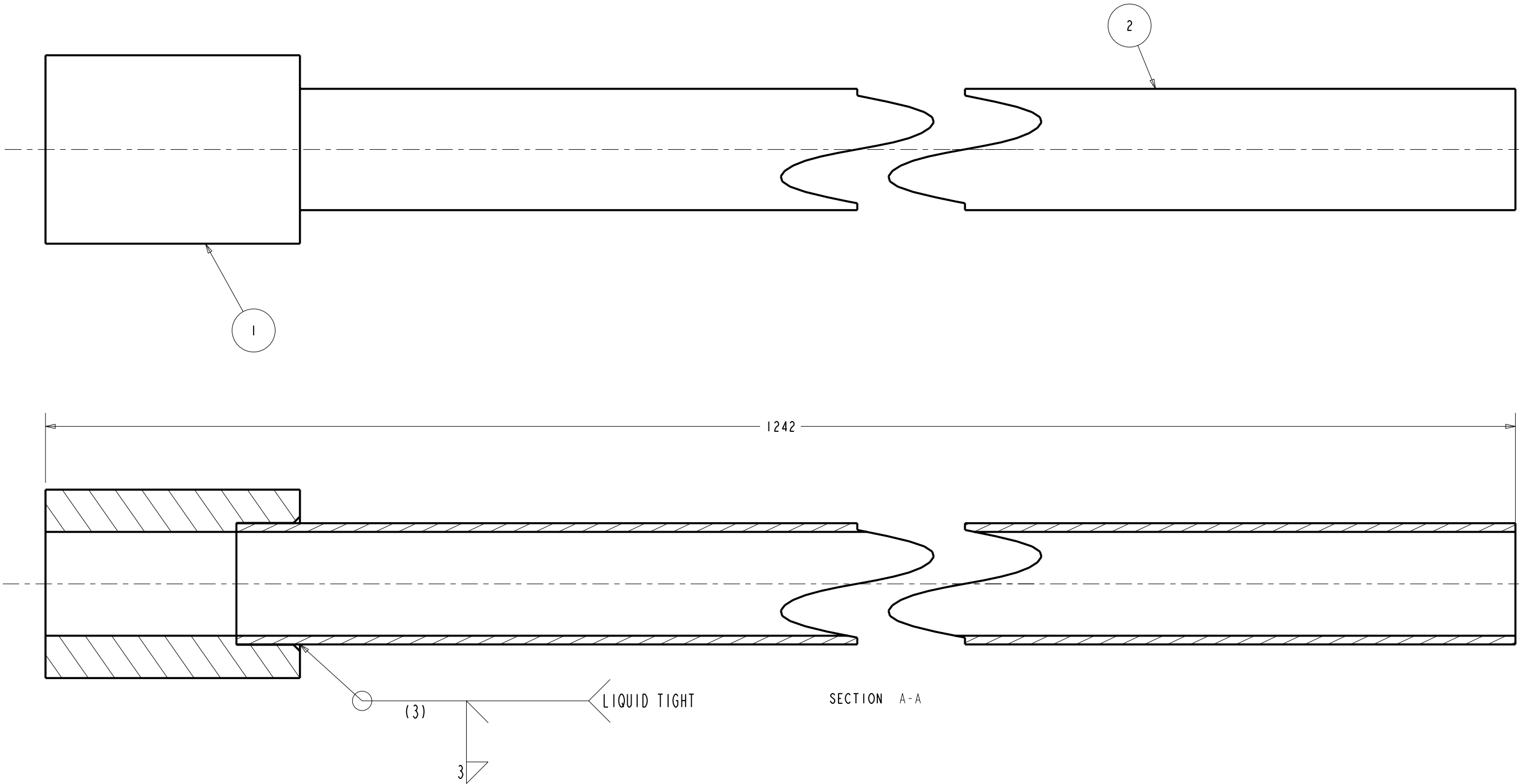


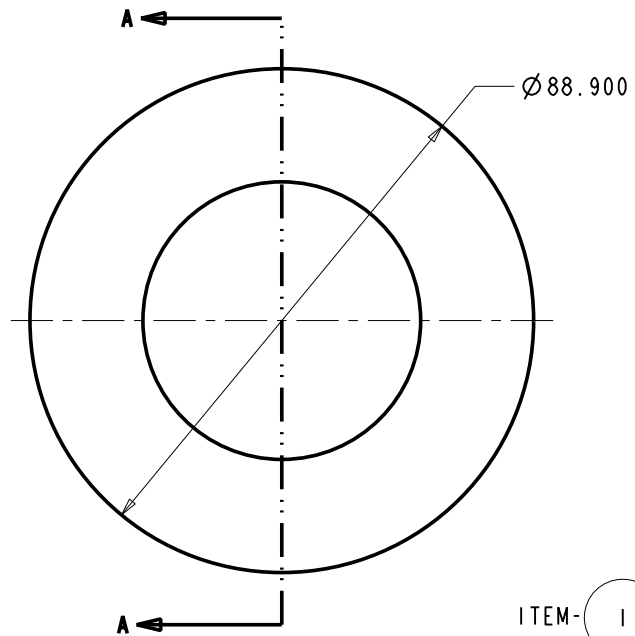
BILL OF MATERIAL

ITEM	PART NO.	DESCRIPTION	QTY
1	251399-1	D.O.M. WELDED STEEL TUBE, 3.5" (88.9mm) X .75" (19mm) WALL	1
2	251399-2	D.O.M. WELDED STEEL TUBE, 2.25" (57.15mm) X .156" (3.96mm) WALL	1



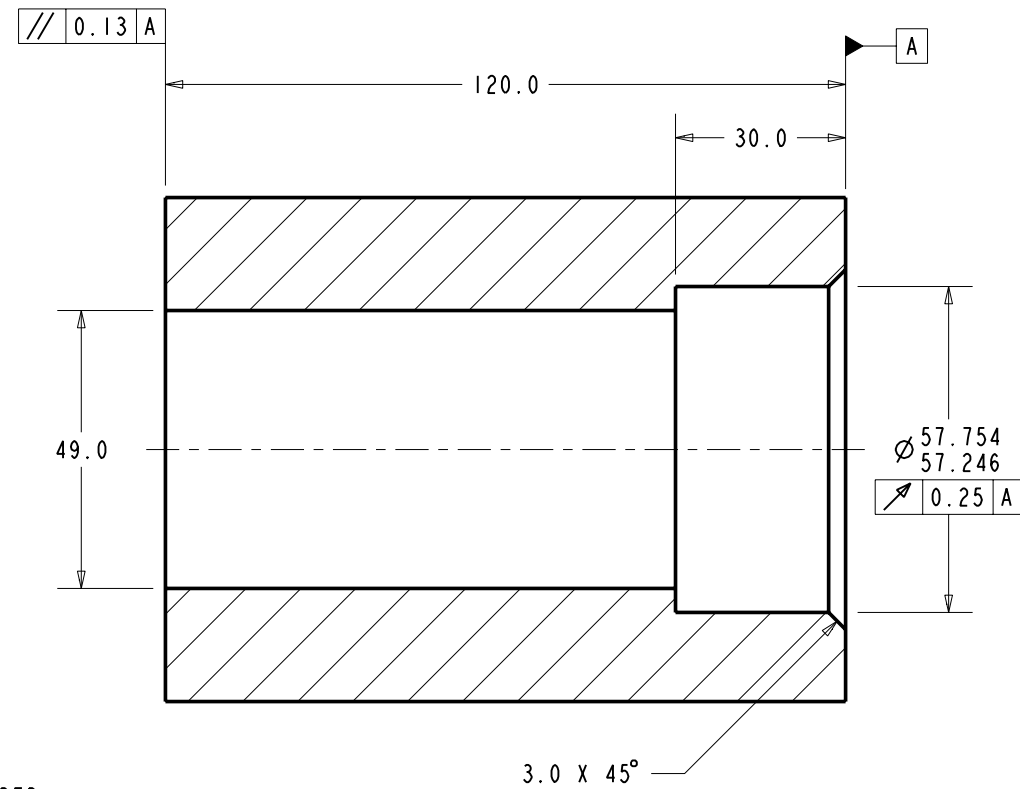
- NOTES:
- 1. MATERIAL: SEE THE INDIVIDUAL DETAILS FOR MATERIAL.
 - 2. WELD PER AWS RECOMENDATIONS.
 - 3. STRESS RELIEVE AFTER WELDING.
 - 4. PRIME PAINT ALL OVER, SHOT BLAST TO SSPC SP6, COAT WITH WHITE OIL RESISTANT EPOXY.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072			
A	RELEASED	PEI	12/13/07		DECIMALS: FINISH: ANGLES:	TITLE ASSEMBLY, CONDUIT (WELDMENT)			
					X, ±1.0 Ra 6,3 µm < ±0.5 ,X ±0.5 ,XX ±0.25	SIZE B	FIRST USED ON	DWG NO. 251399	REV A
					COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SCALE: 0.500	WEIGHT: 10.082 Kgs	SHEET 1 OF 2	
					DRAWN CHECKED	PEI	DATE 12/13/07		

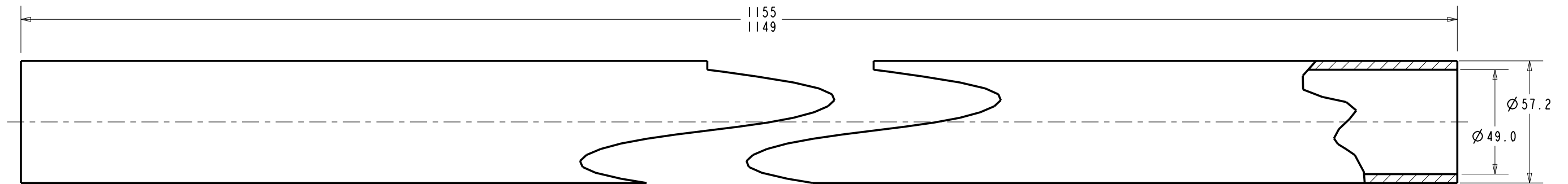


ITEM- 1

MATERIAL: D.O.M. WELDED
STEEL TUBE
WEIGHT: 3.897 kgs
SCALE 0.750



SECTION A-A



SECTION A-A
SCALE 0.500

ITEM- 2

MATERIAL: DOM WELDED
STEEL TUBE
WEIGHT: 6.185

REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM. UNSPECIFIED TOLERANCES: DECIMALS: FINISH: ANGLES: X, ±0 Ra 6,3 µm < ±0.5 ,X ±0.1 ,XX ±0.01			Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072			
			TITLE ASSEMBLY, CONDUIT (WELDMENT)			
COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.			SIZE B	FIRST USED ON	DWG NO. 251399	REV A
DRAWN CHECKED	PE1	DATE12/13/07	SCALE: 0.500	WEIGHT: 10.082 kgs	SHEET 2 OF 2	