



NOTE:

1. MATERIAL: AISI 4140 QUENCH AND TEMPER
269/321 STEEL BAR OR TUBE.

2. IDENTIFY WITH PART NUMBER, SUPPLIER CODE NUMBER,
MANUFACTURERS LOT NUMBER, AND REV. LEVEL.

REV	CHANGED FROM	BY	DATE	APVD	REPORT ERRORS & CHANGES REMOVE ALL SHARP EDGES DIMENSIONS ARE IN MM UNSPECIFIED TOLERANCES:	Powertrain Engineers Inc W293 N3819 Round Hill Circle Pewaukee Wi, 53072			
A	RELEASED FOR DESIGN REVIEW	PEI	12/04/07		DECIMALS: FINISH: ANGLES:	TITLE			
B	REVISED PER MARK-UPS FROM DESIGN REVIEW	PEI	12/21/07		X, ±1.0 X, ±0.5 XX, ±0.25	COVER, SEAL			
C	REMOVED 2 Ø15mm HOLES, NOT REQUIRED	PEI	6/03/08		Ra 3.2 µm < ±0.5				
D	ADDED MISSING DIMENSION	PEI	8/21/08		COPYRIGHT © NOT TO BE REPRODUCED OR USED TO MAKE OTHER DRAWINGS OR MACHINERY.	SIZE	FIRST USED ON	DWG NO.	REV
E	ADDED LENGTH OF Ø190 BORE.	PEI	9/25/08			B		251347	F
F	CHANGED THREAD CALLOUT TO STANDARD SIZE, 1.75 WAS 2	PEI	12/09/08		DRAWN CHECKED	SCALE: 0.300	WEIGHT: 24.003 Kgs	SHEET 1 OF 1	